Madhya Pradesh Pollution Control Board

Environment Surveillance Centre

Paryawaran Parisar, E-5, Arera Colony, Bhopal -462 016 (M.P.)

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No. /3 /HOPCB/ERC/2023

Bhopal, Dt: 30 /or /2023

To.

The Member Secretary Central Pollution Control Board Parivesh Bhawa, East Arjun Nagar Delhi - 110032

Sub: Status of compliance w.r.t. Integrated Guidance Framework for Chemicals Safety under MSIHC Rules 1989.

Ref.: CPCB letter No. B-29016/04/06/IPC-I/7304, dated 11.11.2022 regarding Compliance of H'ble NGT Order dated 14.12.2021 in OA No. 60/2021.

Vide above cited reference, and as part of compliance of the Integrated Guidelines Framework for Chemical Safety in respect of Isolated Storage and Industries covered under MSIHC Rules 1989, please be informed that the Madhya Pradesh State has only one industry under Isolated Storage criteria and only three industries are importing hazardous chemicals as stated in the attached sheet. The target industries have been asked to abide by the guidelines and ensure submission of compliance report on half yearly basis.

This is also pertinent to record here that a strategy has been formulated and a a guidance framework for chemical safety in industries, covered under MSIHC Rules 1989, has been prepared in the form of standard operating procedure (SOP) to adopt a uniform system in the State for taking decision in chemical safety related matters in target industries. The guidelines cover the responsibility as stated under Schedule 'V' of MSIHC Rules 1989 with the prime aim to ensure that the risks associated with the handling and storage of hazardous chemicals are adequately managed. A copy of the same is appended herewith for record and reference.

Yours Faithfully,

Encl.: A/a.

Chandra Mohan Thakur (IAS)
Member Secretary

Copy for favour of information to:

- The Additional Secretary, Ministry of Environment, Forest & climate Change, 5th Floor, Room No. 505, Indira Paryawaran Bhawan, Jor Bagh Road, New Delhi 03 in response to D.O. letter no. 11/14/2021-HSMD, dated 14.10.2022, addressed to the Pr. Secretary, Deptt. of Environment, GoMP, Bhopal.
 - The Under Secretary, Deptt. of Environemnt, GoMP, Mantralaya, Bhopal in response to letter no. 978/851984/32-2, Mantralaya, Bhopal dated 03.11.2022

Chandra Mohan Thakur (IAS)
Member Secretary

Industries Importing Hazardous Chemicals in M.P. State

Name /Address of Industry	Chemicals	Remarks
M/s Bhansali Engineering	Styrene	Kandla Port
Chhindwara – 480108 (M.P.)	Acrilonitrile	Kandla Port
	Tert. Dodecyl	Kandla Port
•	Mercaptan	Mumbai
M/s Banmore Foam Pvt.	Toluidine	From South
Banmore, Dist. Morena (M.P.)	Diisocyanate	Korea
M/s Mahan Aluminium, P.O.	Aluminium	From Beijing,
Bargawan, Dist. Singrauli – 486886 (M.P.)	Fluoride	China
	M/s Bhansali Engineering Polymers Limited, Dist. Chhindwara – 480108 (M.P.) M/s Banmore Foam Pvt. Limited, Industrial Area, Banmore, Dist. Morena (M.P.) M/s Mahan Aluminium, P.O. Bargawan, Dist. Singrauli –	M/s Bhansali Engineering Polymers Limited, Dist. Chhindwara – 480108 (M.P.) M/s Banmore Foam Pvt. Limited, Industrial Area, Banmore, Dist. Morena (M.P.) M/s Mahan Aluminium, P.O. Bargawan, Dist. Singrauli – Styrene Acrilonitrile Tert. Dodecyl Mercaptan Toluidine Diisocyanate Aluminium Fluoride

Industries under Isolated Storage Criteria in M.P. State

S.N.	Name /Address of Industry	Chemicals	Remarks
1.	M/s Orient Paper Mill, Caustic Soda Unit, P.O. Amlai Paper Mill, Amlai, Dist Shahdol 484117 (M.P.)	Chlorine	-

Madhya Pradesh Pollution Control Board

Paryawaran Parisar, E-5, Arera Colony, Bhopal - 462 016 (M.P.) Ph: 0755-2469180, E-mail: ercmppcb@nic.in Web: www.erc.mp.gov.in

"Guidance framework for chemical safety in industries, covered under Manufacture, Storage & Import of Hazardous Chemicals (MSIHC) Rules 1989"

Background:

The Central Pollution Control Board (CPCB) has published an Integrated Guidance Framework for Chemicals Safety in respect of the Isolated Storages and Industries Covered Under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 on 24.12.2021. This is as part of compliance of Order passed by the Hon'ble National Green Tribunal on 11.06.2021 in Original Application No. 60/2021.

The above Guidance Framework categorically states that the "State Pollution Control Boards (SPCBs)/ Pollution Control Committees (PCCs) shall ensure that while issuing Consent to Establish (CTE) or Consent to Operate (CTO) or renewing CTE / CTO accorded to a plant, industry or process under the Water (Prevention & Control Of Pollution) Act, 1974 and the Air (Prevention & Control of Pollution) Act, 1981, details on Onsite Emergency Plan, Safety Reports and Safety Audit Reports in accordance with The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 (as amended), be compulsorily sought from occupier, industry or installation handling hazardous chemicals in quantity equal to or more than the threshold quantity specified in the said rules".

Owing to above an urgent need has been felt to devise a strategy in the form of Standard Operating Procedure (SOP) to adopt a uniform system in the Madhya Pradesh State, taking into consideration the Isolated Storage of chemicals and other relevant provisions under MSIHC Rules 1989, to take decisions and decide the matters pertaining to grant of Consents to the industries. A draft guideline was prepared in this regard and inputs were invited before finalization of the same. Based on the inputs a final Guidance Framework has been prepared which outlines the checklist and the key points that are to be considered while issuing the permissions to the industries, especially in the cases where isolated storage of chemicals is involved under MSIHC Rules 1989.

The overall purpose of guidelines is to ensure that the risks associated with the handling and storage of hazardous chemicals are adequately managed in order to minimize any possible adverse effect on the mankind, environment and the property. In this regard the guidelines are as follows:

Duties of the Occupier of Industry/Isolated Storage:

An occupier who has control of an industrial activity coming under purview of Isolated Storage criteria based on Rule (4) of MSIHC Rules 1989 shall

- Abide by the Integrated Guidance Framework for Chemicals Safety in Respect of the Isolated Storages and Industries Covered Under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 issued by the CPCB on 24.12,2021.
- Follow the Technical Guidance Manual for Isoated Storages Handling Hazardous Chemicals published by the Ministry of Environment & Forests, GoI.
- Identify the major accident hazards.
- Take adequate steps to prevent major accidents and limit their consequences to persons and the environment.
- Provide information, training and equipment including antidotes to the persons necessary to ensure their safety.
- Report about major accidents to the concerned authority within 48 hours time, as per Rule 4.
- Notify to the concerned authority about steps taken at site to avoid any repetition of such occurrence.
- Shall not undertake an industrial activity without approval from the competent authority.
- Shall notify if there is any change in the activity reported as per Rule 7(1) including change in the threshold quantity of hazardous chemicals.
- Prepare a safety report as per Schedule-8 and submit to the authority three months before the commissioning of activity. The occupier of existing industrial activity shall submit report within one year from the date of commencement of MSIHC (amendment) Rules 1994
- Shall carry out an independent safety audit with the help of an expert, not associated with such industrial activities
- Submit audit report to the concerned authority within 30 days of completion of audit.
- Update the comprehensive safety audit, on-site emergency plans and risk analysis reports annually and ensure that the reports are furnished to the concerned authorities.
- Not make any modification to the industrial activity or isolated storage to
 which that safety report relates which could materially affect the particulars in
 that report, unless he has made a further report to take account of those
 modifications and has sent a copy of that report to the concerned authorities at
 least 90 days before making those modifications.
- Prepare and keep up-to-date on-site emergency plan containing details how
 major accidents will be dealt on site and the names of persons responsible for
 safety at the site and the person authorized to taking action.
- Conduct comprehensive hazard identification and risk assessment (HIRA) to
 identify the non-compliances and take corrective actions for the noncompliances identified. Emergency plans shall be established to deal with
 leakages / accidents. The safety & hazard audit should identify the control
 measures necessary to be taken during an emergency.
- Hazard and operability study must be carried out strictly and regularly by the
 industries and isolated storages. The concerned personnel should be made
 aware of the hazard and safety aspects associated with the process and material
 handled by them.

- Carryout detailed study on the risk assessment and disaster management.
 Hazard identification and evaluation in a local community, preparation of
 standard operating procedures for accident prevention, preparedness and
 response, onsite emergency plans etc. have to be reviewed at least once in a
 year.
- Coordinate with the concerned authority as per Schedule V to prepare the offsite emergency plan and provide such information relating to the industrial activity or isolated storage under his control as the concerned authority may require, including the nature, extent and likely effects off-site of possible major accidents.
- Conduct mock-drill regularly at every six months by the industries / isolated storages in controlled environment on actions to be taken during accidents, gas leakage, failure of critical process parameters etc.
- Take appropriate steps to inform persons outside the site either directly and/or through District Emergency Authority who are likely to be in an area which may be affected by a major accident about the nature of the major accident hazard and the safety measures and the "Do's' and 'Don'ts" which should be adopted in the event of a major accident. The occupier of a new industry or isolated storage shall take these steps, before that activity is commenced.
- Arrange or develop safety data sheet of chemicals.
- Provide information regarding import of chemicals as specified in Rule 18(2) of MSIHC Rules 1989.
- 'Mutual Aid Scheme' among industries to meet required response measures during chemical emergencies should be adopted.
- Any non-operational industry / isolated storage shall carry out proper risk study and safety audit before resuming the operations.

Duties of the Authorities:

The concerned authorities, as per Schedule 5 of MSIHC Rules 1989, shall

- Ensure that while issuing Consent to Establish (CTE) or Consent to Operate (CTO) or renewing CTE / CTO accorded to a plant, industry or process under the Water (Prevention & Control Of Pollution) Act, 1974 and the Air (Prevention & Control of Pollution) Act, 1981, details on Onsite Emergency Plan, Safety Reports and Safety Audit Reports in accordance with The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 (as amended), be compulsorily sought from occupier, industry or installation handling hazardous chemicals in quantity equal to or more than the threshold quantity specified in the said rules.
- Industries / isolated storages shall not be allowed to operate in a non industrial zone. The District administration shall ensure that there shall not be any unauthorized storage of hazardous chemicals.
- The concerned authorities shall seek report from the occupier of the site in the event of major accident and shall undertake a full analysis of the major accident and send the requisite information within 90 days to the MoEF&CC.

- Compile information about major accidents and make available a copy of the same to the MoEF.
- Seek report in the event of major accident from the occupier of the site regarding steps taken to avoid any repetition of such occurrence of accident on the site and The concerned authorities shall in writing inform the occupier, of any lacunae which are needed to be rectified to avoid major accidents.
- Approve the report, as per Rule 7(2), within 60 days if found appropriate.
- Issue notice if contravention of provision of the Act is noticed in the report.
- Issue an improvement notice to the industry, if it deems fit, under Rule 19 within 45 days of submission of audit report.
- Serve an improvement notice if there requires any additional information in safety report.
- Ensure that any person responsible for importing hazardous chemicals in India shall provide before 30 days or as reasonably possible but not later than the date of import to the concerned authorities in accordance with Rule 18 of the Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 (as amended).
- Direct the importer to take appropriate safety measures if the chemical being imported is likely to cause major accidents.
- Direct stoppage of import of the chemical which it considers not to be imported on safety or on environmental considerations and the concerned authorities shall simultaneously inform the concerned Port Authority to take appropriate steps regarding safe handling and storage of hazardous chemicals while off-loading the consignment within the port premises.
- Ensure that any person importing hazardous chemicals shall maintain the records of the hazardous chemicals imported as specified in Schedule 10 of The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 (as amended) and the records so maintained shall be open for inspection by the regulatory authorities.
- Each industrial pocket shall have a Local Crisis Group which shall act as per the stipulations of the Chemical Accidents (Emergency Planning, Preparedness and Response) Rules, 1996.
- Keep stringent surveillance to avoid accidents at industries / isolated storages and to prevent environment damage.
- Periodic inspections including surprise inspections should be conducted, based on the need, by concerned authorities to assess the safety measures and documents maintained, specially Schedule 6, 7, 8, 10 & 11, by the industry / isolated storage. If found not complying, necessary action shall be initiated against the industry / isolated storage.



Half Yearly (Jan-June 2022) Compliance Report NGT Case No. 60/2021

Status of Compliance w.r.t. Integrated Guidance Framework for Chemicals Safety in respect of the Isolated Storages and Industries Covered Under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989 in compliance to the Hon'ble NGT Order dated 14.12.2021 in OA No. 60/2021

the Hon'ble NGT Order dated 14.12.2021 in OA No. 60/2021		
A.	Guidelines for Concerned Authorities	Compliance
1	The state pollution control board (SPCB)/Polllution Control Committees (PCCs) shall ensure then while issuing consent to establish (CET) for consent to operate (CTO) or renewing CET/ CTO accorded to a plant industry or process under the water (prevention & control of pollution) Act, 1974 and the air (prevention & control of pollution) act 1981, details on onsite emergency plan, safety reports and safety audit reports in accordance with the MSIHC Rules 1989 (as amended), be compulsorily sought from occupier, industry or installation handling hazardous chemicals in quality equal to or more than the threshold quantity specified in the said rules.	While issuing consent Board has insured that industry has provided on onsite emergency plan, safety reports and safety audit reports in accordance with the MSIHC Rules 1989(as amended).
2	The concerned authorities shall seek report from the occupier of the site in the event of major accident and shall undertake a full of analysis of the major accident and send the requisite information within 90 days to the ministry of environment, forest and climate change.	Complied concerns and a concerns a concerns and a concerns a concerns and a concerns a co
3	The concerned authorities in the event of major accident shall seek report from the occupier of the site regarding steps taken to avoid any repetition of such occurrence of accident on the site and the concerned authorities shall in writing inform the occupier of any lacunae which are needed to be rectified to avoid major accidents.	Complied
4	The concerned authorities shall ensure that the person responsible for importing hazardous chemicals in india shall provide before 30 days or as reasonably possible but not later than the date of import to the concerned authorities in accordance with rule 18 of the manufacture, storage and import of hazardous chemical rules, 1989 (as amended).	Complied
5	The concerned authorities shall direct the importer to take appropriate safety measures if the concerned authorities are satisfied that the chemical being imported is likely to cause major accidents.	Under jurisdiction of R.O. chhindwara any type of hazardous Chemical has not been importing in india.
6	The concerned authorities shall direct stoppage of import of the chemical which it considered not to be imported on safety or on environmental considerations port authority to take appropriate shall simultaneously	Under jurisdiction of R.O. chhindwara any type of hazardous Chemical has not been importing in india.
. 2	inform the concerned port authority to take appropriate	The state of the s

_	port premises.	Hadan huradistian of DO
7	The concerned authorities shall ensure that any person importing hazardous chemicals shall maintain the records of hazardous chemicals imported as specified in schedule 10 of manufacture, storage and import of hazardous chemical rules, 1989 (as amended) and the records so maintained shall be open for the inspection by	Under jurisdiction of R.O. chhindwara any type of hazardous Chemical has not been importing in india.
	the regulatory authorities.	
8	The concerned authorities shall ensure that any industry / isolated storage involved in the manufacturing, storage and import of hazardous chemicals shall comply with the stipulated provisions of the manufacture, storage and import of hazardous chemical rules, 1989 (as amended).	complied
9	The offsite emergency plan as well as the management of chemicals accidents may be integrated with the district level disaster management plan.	Offsite emergency plan has been prepared by the district Authority.
10	Local administration/ directorate of industrial safety and health, SPCBs/PCCs should keep stringent surveillance to avoid accidents at industries/ isolated storages and to prevent environment damage.	Time to time inspection of industries /isolated has been done by the officials.
11	Periodic inspections including surprise inspections should be conducted be concerned authorities to assess	Time to time inspection o industries /isolated has been
155	the safely measures and documents maintained by the industry/ isolated storage. If not complying, necessary action shall be initiated against the industry/isolated storage.	done by the officials.
12	Maintenance of buffer zone for all industries/isolated storages, stoppage of encroachments and policy of not allocating residential houses near to industries/isolated storages should be strictly followed by the concerned authorities of state/ union teritiry/ central govt.	Complied.
13	Risk assessment mapping of the industrial areas may be done w.r.t. gas leakages, fires, explosion etc.	Industries has approved ris assessment plan by th Departments of Industria Health& Safety.
14	Awareness of the public residing around the isolated storages, industrial areas or industrial accident prone regions to deal with emergency situations shall be done by the industries / isolated storages as well as the district administration.	Awareness to the local peopl about the accidents & dange Zone has been provided b industries / isolated storages.
15	Each industrial pocket shall have a Local Crisis Group	Local crisis group has bee
12	which shall act as per the stipulations of The Chemical Accidents (Emergency Planning. Preparedness and Response) Rules, 1996.	constituted as per the provisio of EPPR Rule 1996.
16	The District crisis group. State Crisis Group and the Central Crisis Group should act in accordance with The Chemical Accidents (Emergency Planning. Preparedness and Response) Rules, 1996.	complied
17	Industries/ isolated storages shall not be allowed to operate in a non industrial zone. The District	administration



8	be taken after considering all aspects related to safety viz. possible hazards / anticipated accidents at the hazardous installations, cumulative risk of various hazardous installations situated in vicinity, safe distance for the surrounding localities. buffer zones, applicability of rescue plans in the eventuality of accidents etc.	have been considered by Industry/Isolated storage in this regard On site Emergency plan approved by Directorate, Industrial Health & safety (DIHS) & safety audit reports and other related document submitted by industries.	
19	State Government should devise their own system in accordance with the basic provisions provided in The Major Accident Hazard Control Rules (under Factories Act, 1948). As per these rules the safety audit should be conducted by an independent accredited auditor, and every time a fresh audit should be carried out with a periodicity of one year.	Safety Audit Report submitted by the occupiers of industries/isolated storages.	
20	Special courses should be designed for auditing the industries / isolated storages to build competence and capabilities in our country which includes hazard identification and risk assessment.	Related to Directorate of Industrial Health And Safety.	
21	Comprehensive safety audit must be carried out by trained professionals and the corrective actions recommended by them should be implemented in a time bound manner. The comprehensive safety audit should include policy, procedure and practices to minimise the risk of exposure of people and environment to potentially hazardous chemicals	Related to Directorate of Industrial Health And Safety.	
22	The states and districts which are lagging behind in conducting the safety audits of the industries/isolated storages should be prioritised.	All Major Accidental Hazard unit comes under jurisdiction of R.O. Chhindwara has performed the safety audit & other necessary assessment procedures.	
23	The gap between two consequent audits can be further minimized by taking the entire procedure online so that the recommendations enumerated during the audits are available for the next audit. In this way, if a new safety auditor will become well-versed with the points of previous audits.	, et .	
24	A robust and updated online mapping system, portraying all the hazards happening in the country can prove to be an aide in conducting the safety audits. A GIS-based system can be developed mapping all the hazards occurring in the industries containing all the information about the incident, which can be harnessed to make proper evaluations. This information can also be shared by the administrative authorities so that a prompt action can be taken to minimize the damage caused by the accident.	Industrial Health And Safety & administrative authorities.	

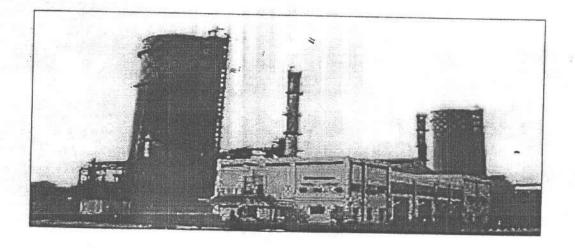
K N Katare



External Safety Audit Report

National Fertilizers Limited
Vijaipur, Distt. Guna, Madhya Pradesh - 473111

10th-12th November 2021



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Conducted By:



M/s QMS INDIA LIMITED

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