### Real Time Data Management

of

### **OCEMS**

# Data Communication Protocols and Protocols for Data Validation & System Overview



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## Continuous emissions/effluent monitoring equipment is installed for a number of reasons.

- Regulatory compliance.
- Monitoring of plant performance.

### Targets -- Online Monitoring System

- Improved control over impacts on the environment
- Higher environmental awareness
- Increased management responsibility for regulatory compliance
- Self Monitoring mechanism within the industries
- Increased cost-effectiveness (minimize inspection)
- Increased public access to information(Public Domain)

### Target of Online CEMS

Directions u/s 18 (1) (b) were issued on February 05, 2014 to all Chairmen of SPCBs and PCCs to direct industry for installation of online emission and effluent monitoring system by March 31,2015. (Extended till June 30, 2015)

#### **Sectors covered:**

- 17 categories of industries 3206 Units
- Common Effluent Treatment Plans 175
- Common Hazardous Waste Incinerator-25
- Common Bio Medical Waste Incinerator 179
- Grossly Polluting Industries (Ganga) 764

CPCB issued directions directly to industrial units in July/August 2015 under Section 5 of EP Act.



### Requirements of System

Proposed system should be capable of

- 1. Data collection on Real Time basis without human intervention.
- 2. Data Collection from any REAL TIME SYSTEM.
- 3. Providing data to all stake holders without delay.
- 4. Collection of Performance criteria parameters & Health status
- 5. Providing tamper proof mechanism.
- 6. Providing facility for online calibration of systems.
- 7. Providing a system of change request management with recording mechanism for data validation purpose.
- 8. Having Dashboards for facilitating SPCBs/PCCs/CPCB intelligent surveillance display for meaningful application of data.
- 9. Generating ALERTS in case of violation of stipulated standards.
- 10.Accommodating existing technology based Systems (Digital) with minimum variation.
- 11.Accommodating any new requirements





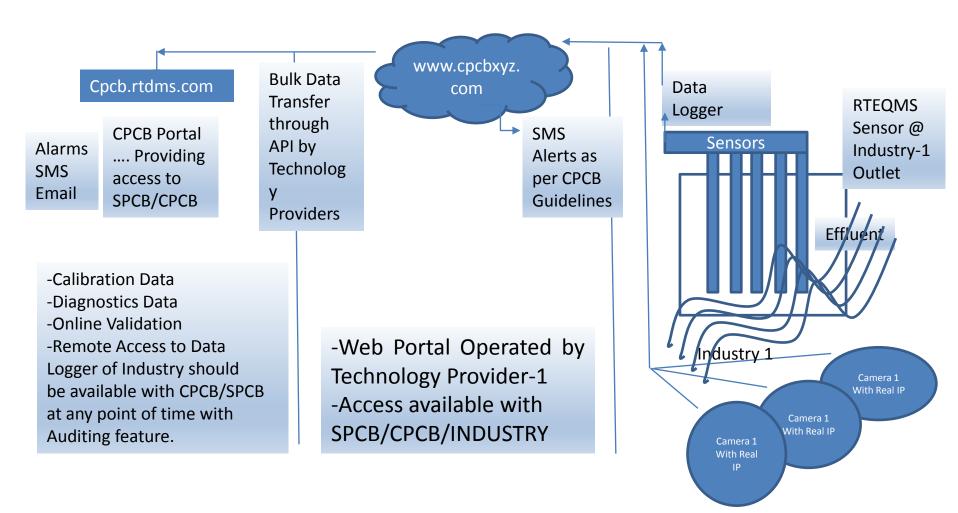
### Requirements of System

- 12. Continuous Transfer of Real Time data for display on industry website & Industry main gate.
- 13. Data storage effortlessly without data loss.
- 14. Easily Deployable.
- 15. Creating a National Database for Policy & Decision Makers at a single GIS map.



#### **Schematic of Data Management from Industries**

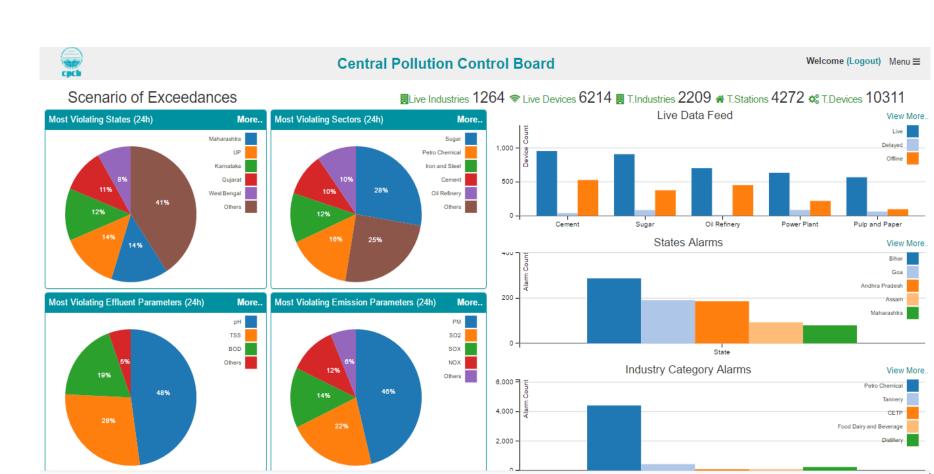






#### CPCB – CENTRAL PORTAL

- ✓ Sourced from more than 40 platforms
- ✓ Open API Designed
- ✓ Data on single platform used for compliance verification
- √ 2400 industries are on board
- ✓ Category-wise Access to Divisions
- ✓ Various Report formats



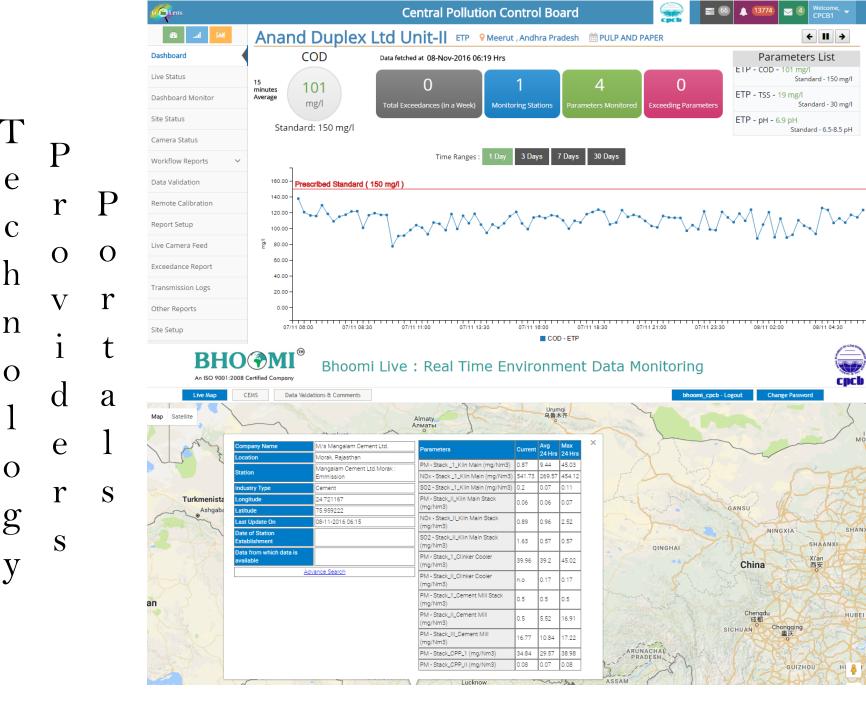
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### **Effluent Monitoring Systems**

### pH Sensor - Electrode



#### Life one year in normal conditions

ammo::lyser pro

ammo::lyser eco

chlorl::lyser

chlodl::lyser

hyper::lyser

peroxy::lyser

condu::lyser

redo::lyser

pH::lyser

fluor::lyser

soll::lyser

oxl::lyser



#### pH::lyser

The pH::/yser is a maintenance-free sensor for the real-time measurement of pH and temperature directly in the medium or in a flow-cell. Even under tough conditions (up to 90°C) or in water with very low conductivity long term stability and precise measurement is ensured. The sensor is precalibrated ex works and immediately ready.

pH::lyser eco monitors pH & temperature pH::lyser pro: high temperature and pH range

- s::can plug & measure
- measuring principle: unique, non-porous / non-leaking combined reference electrode for technically unrivalled and consistent pH performance
- · multiparameter sensor
- · ideal for surface water, ground water, drinking water and waste water
- · long term stable and maintenance free in operation
- factory precalibrated
- · mounting and measurement directly in the media (InSitu) or in flow cell
- · operation via s::can terminals & s::can software
- · optional: automatic cleaning with compressed air

### **Optical Sensor**

Life: 3-5 Years



# Spectrophotometer UV Visible BOD,COD Measurement

spectro::lyser

l::scan

carbo::lyser

multi::lyser

nitro::lyser

ozo::lyser

sulfl::lyser

uv::lyser

#### spectro::lyser

The spectro::lyser<sup>™</sup> measures the entire absorption spectrum and is used by many drinking water providers all over the world as a pivotal component in their raw water monitoring. The spectro::lyser<sup>™</sup> with its capability to measure and analyze the absorption spectrum in its entirety allows detection of a multitude of organic substances.

spectro::lyser™ UV monitors depending on the application an individual selection of: NO3-N, COD, BOD, TOC, DOC, UV254, NO2-N, BTX, AOC, fingerprints and spectral alarms, temperature and pressure.

spectro::lyser™ UV-Vis monitors depending on the application an individual selection of TSS, turbidity, NO3-N, COD, BOD, TOC, DOC, UV254, color, BTX, O3, H2S, AOC, fingerprints and spectral-alarms, temperature and pressure.

- · s::can plug & measure
- measuring principle: UV-Vis spectrometry over the total range (200-750 nm or 200-390 nm)
- multiparameter probe with adjustable open path length
- · ideal for surface water, ground water, drinking water and waste water
- · long term stable and maintenance free in operation
- factory precalibrated, local multi-point calibration possible
- automatic cleaning with compressed air
- mounting and measurement directly in the media (InSitu) or in flow cell (monitoring station)
- · operation via s::can terminals & s::can software
- recomended by and complient with public authorities and international agencies such



### Station for Waste Water

micro::station for drinking water

micro::station for waste water

nano::station



#### micro::station for waste water

The scan microdistation for waste water is designed for online monitoring of water quality parameters in waste water. The required components – spectrodister, scan probes and controller - are factory assembled with all required flow cells, mounting fittings and pipes on a compact panel.



The fully modular micro::station combines s::can instruments to a compact and versatile system. It presents a complete solution, as the user only has to connect water supply and -discharge ("plug & measure") in order to receive at no extra cost a previously unheard variety of immediately available information and parameters.

### Software Module



#### con::cube

concoube - a compact, versatile terminal for data acquisition and station control. Newest processor technology and very flexible options for interfacing to SCADA or any central database systems makes the concoube in combination with monitool a powerful terminal for compact station control.



The extended input options for almost any sensor, analyzer and other analogue or digital I/Os result in a very comprehensive way of signal monitoring, processing and data management. Due to its low power consumption this terminal fits the requirements for the operation in remote installations powered by solar panels.

- · latest generation of s::can operator terminal
- high-performance, power efficient industrial PC based on newest Intel Atom technology
- · wide screen color graphical display (7") and touch screen
- highly intuitive use, touch-and-feel like a cell phone; iconographic operation



#### moni::tool

moni::tool is a revolutionary new platform for the management of an almost unlimited number of stations, online probes, analyzers and parameters. Intuitive operation - on site or remote - and reams of valuable features make moni::tool essential for state of the art sensor and station management.

#### Click to try moni::tool!



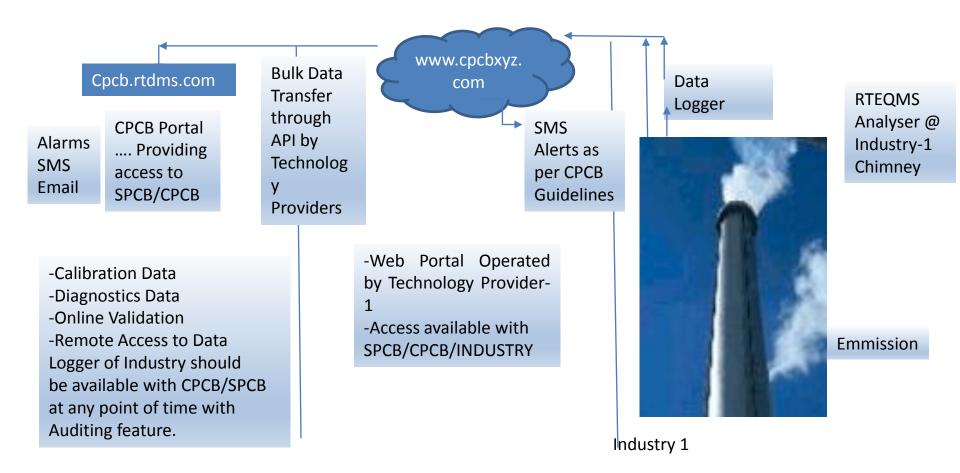
Visit moni-tool.at for more information!

CPCB/SPCB/INDUSTRY

### **Emission Monitoring Systems**

#### **Schematic of Data Management from Industries**

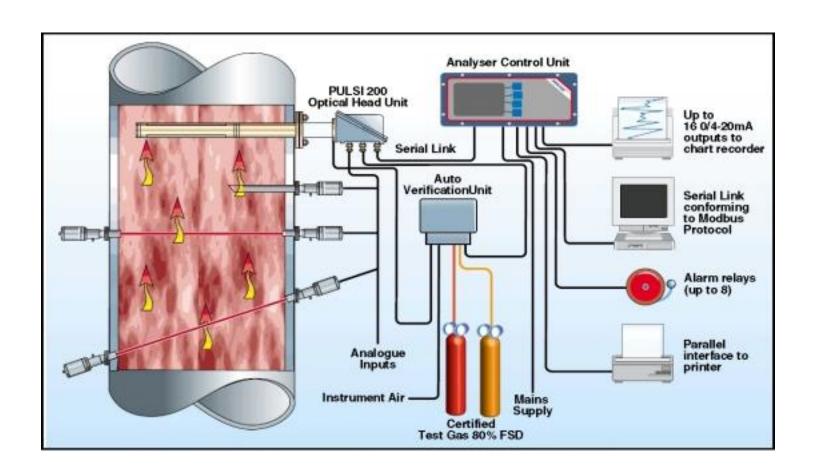




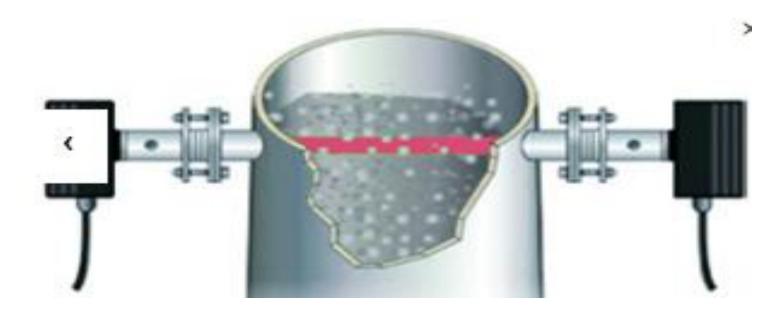
### Methods

- In situ
  - -Continuous
  - –Non Continuous
- Extractive

### Stack Emission Monitoring



### In Situ- Cross Duct Gas Monitor



- •LAS300XD-HF for Hydrofluoric acid (HF) and water (H20) monitoring
- •LAS300XD-HCl for hydrochloric acid (HCl) and water (H20) monitoring
- •LAS300XD-NH3 for ammonia (NH3) and water (H20) monitoring
- •LAS300XD-02 for Oxygen monitoring

### **Portable Analysers**





#### DILUTION BASED STATIONARY MONIT SYSTEMS



AC32M. NITROGEN OXIDES ANALYZER (NO. NOX. NO2) Chemiluminiscence technology based, TÜV & US EPA appro



#### AF22F. NEW F-SERIES SO2 ANALYZER

UV Fluorescent sulfur dioxide analyzer AF22e, TUV certified compliance with ISO 10498, 2008/50/EC, en 14212, EN 1526 and SUB C



#### CO12F. NEW F-SERIES CO ANALYZER

Non dispersive Infra Red carbon monoxide analyzer CO12e. approved for compliance with ISO 4224, EN 14626, EN 1526 and SUB C



#### DILUTION SYSTEM

Multigas dilution system



#### MS1 PROBE

Dilution-based Stack gas sampling system

### Some Specialised Technologies

#### FTIR: Fourier Transform Infra Red Spectroscopy

#### Advantages:

Analysers capable of measuring Multi Component (50 determinants).

Fewer interferences than IR

Does not require frequent calibration.

Typically have a range of 2.5 to 25 µm.

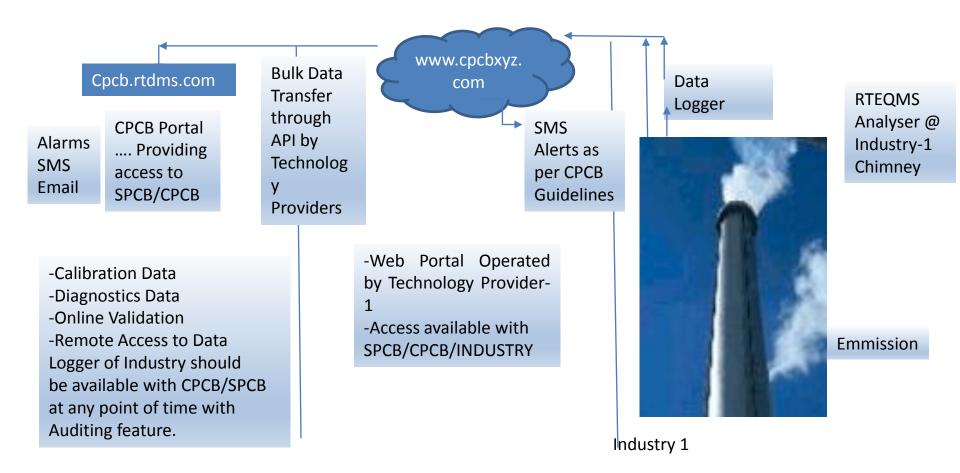
#### Disadvantages

Nazareth, Belguim.

Difficulty in obtaining a representative background Generation of large amounts of data from inferograms when continuous emission monitoring Real time FTIR analyzer: supplied by Applitek, Venecoweg,

#### **Schematic of Data Management from Industries**





### Certifications

- MCERTS
- TUV
- US-EPA

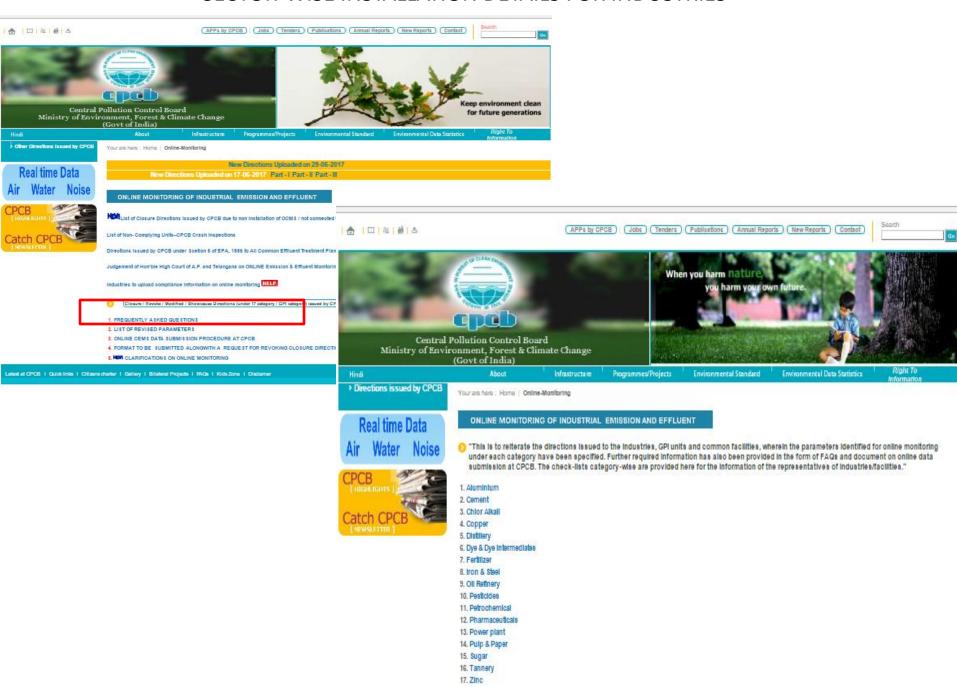
#### Parameters for online monitoring as per Guidelines

#### Annexure-1



| SI No | Category        | Effluent Parameters                 | Emission                   |  |  |  |
|-------|-----------------|-------------------------------------|----------------------------|--|--|--|
|       |                 |                                     | Parameters                 |  |  |  |
| 1.    | Aluminium       | pH, BOD, COD, TSS, Flow             | PM, Fluoride               |  |  |  |
| 2.    | Cement          | -                                   | PM,NOx,SO <sub>2</sub>     |  |  |  |
| 3.    | Distillery      | pH, BOD,COD,TSS, Flow               | PM                         |  |  |  |
| 4.    | Dye and dye     | pH, BOD,COD, TSS, Cr,               | -                          |  |  |  |
|       | intermediate    | Flow                                |                            |  |  |  |
| 5.    | Chlor Alkali    | pH, TSS, Flow                       | CI <sub>2</sub> ,HCI       |  |  |  |
| 6.    | Fertilizers     | pH, flow, Ammonical                 | PM, Fluoride,              |  |  |  |
|       |                 | Nitrogen, Fluoride                  | Ammonia                    |  |  |  |
| 7.    | Iron & steel    | pH, Phenol, cyanide, flow           | PM,SO <sub>2</sub>         |  |  |  |
| 8.    | Oil refinery    | pH, BOD,COD,TSS, flow               | PM,CO,NOx,SO <sub>2</sub>  |  |  |  |
| 9.    | Petrochemical   | pH, BOD,COD,TSS, flow               | PM,CO,NOx,SO <sub>2,</sub> |  |  |  |
| 10.   | Pesticides      | pH, BOD, COD, TSS, Cr, As<br>, flow | -                          |  |  |  |
| 11.   | Pharmaceuticals | pH, BOD, COD, TSS ,Cr ,As, flow     | -                          |  |  |  |
| 12.   | Power Plants    | pH, TSS, Temperature                | PM,NOx,SO <sub>2</sub>     |  |  |  |
| 13.   | Pulp & paper    | pH, BOD, COD, TSS ,AOx, flow        | -                          |  |  |  |
| 14.   | Sugar           | pH, BOD,COD,TSS, flow               | -                          |  |  |  |
| 15.   | Tannery         | pH, BOD, COD, TSS, Cr,<br>flow      | -                          |  |  |  |
| 16.   | Zinc            | pH, TSS, flow                       | PM SO <sub>2</sub>         |  |  |  |
| 17.   | Copper          | pH, TSS, flow                       | PM SO <sub>2</sub>         |  |  |  |
| 18.   | Textile(GPI)    | pH, COD, TSS, flow                  | -                          |  |  |  |
| 19.   | Diary(GPI)      | pH, BOD,COD,TSS, flow               |                            |  |  |  |
| 20.   | Slaughter       | pH, BOD,COD,TSS, flow               |                            |  |  |  |
|       | House           |                                     |                            |  |  |  |
|       |                 |                                     |                            |  |  |  |

#### SECTOR-WISE INSTALLATION DETAILS FOR INDUSTRIES



| Status of CEMS Installation & Connectivity with Server (as on 06-06-2017) |                |                         |     |                   |             |               |                         |   | Data Validation  |      |             |                 |
|---|----------------|-------------------------|-----|-------------------|-------------|---------------|-------------------------|---|--|------|-------------|-----------------|
| Sr No   | CATEGORY       | No of<br>Direction<br>s |     | Units<br>(target) | ISSUED/SELF | INSTALLE<br>D | IVITY<br>WITH<br>SERVER | Confirmed closure<br>directions issued after<br>28th Feb, 2017 due to<br>non-installations of<br>OCEMS/Not<br>Connected | Closure directions being issued after 28th Feb, 2017 due to non-installations of OCEMS/Not Connected (verfication under process) |      | F3+H3+I3+J3 | Error<br>Status |
| 1   | Refineries     | 23                      | 0   | 23                | 1           | 23            | 22                      | 1   | 0  | 23   | 24          | Error           |
| 2   | Fertilizer     | 110                     | 4   | 106               | 26          | 80            | 75                      | 5   | 0  | 106  | 106         | OK              |
| 3   | Dyes           | 133                     | 25  | 108               | 36          | 72            | 66                      | 6   | 0  | 108  | 108         | ок              |
| 4   | Pharmaceutical | 663                     | 73  | 590               | 119         | 471           | 426                     | 45  | 0  | 590  | 590         | OK              |
| 5   | Pesticide      | 95                      | 30  | 65                | 12          | 53            | 53                      | 0   | 0  | 65   | 65          | OK              |
| 6   | Caustic        | 35                      | 0   | 35                | 2           | 33            | 32                      | 1   | 0  | 35   | 35          | OK              |
| 7   | Petrochemical  | 41                      | 5   | 36                | 7           | 29            | 27                      | 2   | 0  | 36   | 36          | OK              |
| 8   | Power          | 317                     | 8   | 309               | 0           | 251           | 231                     | 45  | 0  | 309  | 276         | Error           |
| 9   | Aluminum       | 14                      | 0   | 14                | 2           | 12            | 11                      | 1   | 0  | 14   | 14          | OK              |
| 10  | Copper         | 6                       | 3   | 3                 | 0           | 3             | 3                       | 0   | 0  | 3    | 3           | ок              |
| 11  | Zinc           | 5                       | 0   | 5                 | 2           | 3             | 3                       | 0   | 0  | 5    |             | OK              |
| 12  | Steel          | 290                     | 43  | 247               | 53          | 170           | 149                     | 45  | 0  | 247  |             | OK              |
| 13  | Cement         | 330                     | 19  |                   | 97          | 208           | 199                     | 1   | 14   | 311  |             | OK              |
| 14  | Sugar          | 602                     | 0   |                   | 243         | 359           | 411                     | 11  | 0  | 602  |             | Error           |
| 15  | Pulp & paper   | 246                     | 6   |                   | 65          | 173           | 171                     | 4   | 0  | 240  |             | OK              |
| 16  | Distillery     | 347                     | 32  | 315               | 117         | 198           | 172                     | 26  | 0  | 315  |             | OK              |
| 17  | Tannery        | 119                     | 5   | 114               | 32          | 62            | 62                      | 20  | 0  | 114  |             | OK              |
|   | TOTAL          | 3376                    | 253 | 3123              | 814         | 2200          | 2113                    | 213   | 14   | 3123 | 3154        | Error           |

<sup>\*</sup> Case is being filed in Hon'ble NGT against 35 Thermal Power Plants. 02 TPPs out of these 35 have provided connectivity to CPCB server.

#### **Management of Real Time Emission & Effluent Data from Industries**

Registration of Industry by Industry



#### Portal at CPCB Website

CPCB is Managing Database of Industries @ Industry Registration Portal

Request are sent from Industries for Configuration for connectivity of device for data transfer through Technology Providers after providing connectivity at temporary server.



TP are evaluated by IT division again and again for Improvement in their portal

CPCB provides correct configuration to parameters to be connected by the industry based on CTC information and Fix up standard limit of each parameter in each station/process @ Industry.



Limits can be made stringent by SPCB but can not be relaxed.

Industry Data connectivity verified from Technology Provider portal



Industry Data configuration from TP portal to CPCB central portal by IT Div



Dissemination of Data

TP start pushing data through API

**Displaying Slide Show** 

- 1. 17 Category industries
- 2. In Ganga River Industries

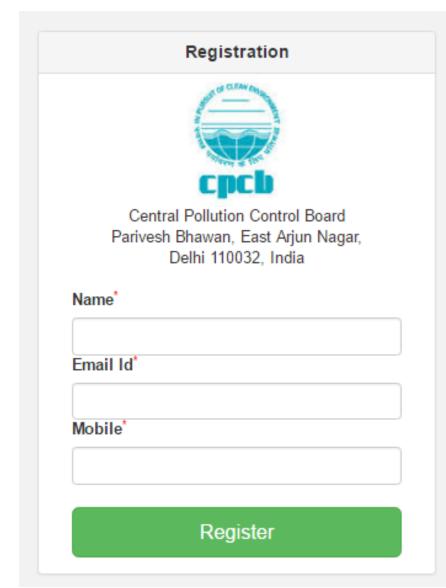
Mobile Apps

Ganga Shravan App

Data access to all CPCB/SPCBs/PCCs/PMO

### Registration at CPCB

- ☐ Every Industrial Unit to Register
- □ Provide information on
  - Category
  - > State
  - Industry Code
  - Falling in Ganga Basin?
  - Details of officials
  - > Bank Gurantee
  - Online CEMS devices
  - > CPCB & SPCB URLs



### Registration at CPCB

#### 116 Out of 2183 units in Karnataka

#### 261 total Sugar Mills – 30 in Karnataka



Q Search .

Search Reset Search

Show Statistics

Total: 116

| rotal. I | 10              |  |                      |   |          |           |           |                                |                                  |                |                                       |
|----------|-----------------|--|----------------------|---|----------|-----------|-----------|--------------------------------|----------------------------------|----------------|---------------------------------------|
| S.No     | Code            | Industry Name                                | Industry<br>Category | Address   | City     | State     | Stage     | Status                         | Created<br>On                    | Enable<br>Edit | Action                                |
| 1        | 01KA003         | HINDALCO, Indian Aluminum<br>Company Limited | Aluminium            | P.B-1, Belgaum-590 010.   | Belgaum  | Karnataka | submitted | ENABLED<br>Click to<br>Disable | Aug 16,<br>2015<br>6:22:58<br>PM |                | View<br>Details<br>  Edit<br>Industry |
| 2        | 02KA125         | South India Cements                          | Cement               | No.67, Malkhed village, Gulbarga.   | Gulbarga | Karnataka | saved     | ENABLED<br>Click to<br>Disable | Oct 26,<br>2016<br>9:58:31<br>PM | ₩              | View<br>Details                       |
| 3        | Not<br>Assigned | Shree Keshav Cements And<br>Infra Ltd        | Cement               | Sy No - 346, A/P Kaladagi, Tq & Dist Bagalkot   | Kaladagi | Karnataka | submitted | ENABLED<br>Click to<br>Disable | Jul 20,<br>2016<br>7:38:02<br>AM |                | View<br>Details<br>  Edit<br>Industry |
| 4        | Not<br>Assigned | Chettinad Cement corporation<br>Limited      | Cement               | Chettinad Cement corporation Limited Kallur works, Sangam K<br>Village Chincholi tq Kalaburagi Dist Karnataka | Kallur   | Karnataka | saved     | ENABLED<br>Click to<br>Disable | Apr 2,<br>2016<br>8:39:23<br>PM  | €              | View<br>Details                       |
| 5        | Not<br>Assigned | Chettinad Cement corporation<br>Limited      | Cement               | Chettinad Cement corporation Limited Kallur works Sangam K<br>Village Chincholi Tq Kalaburagi Dist Karnataka  | Kallur   | Karnataka | submitted | ENABLED<br>Click to            | Mar 30,<br>2016                  |                | View<br>Details                       |

#### MECHANISIM FOR DATA SUBMISSION TO CPCB

#### PART-I





CPCB GIVES DIRECTIONS TO INDUSTRY TO INSTALL OCEMS.



INDUSTRY AFTER ENQUIRING IN MARKET, FINALISES INSTRUMENT SUPPLIER AND
INSTRUMENT



INSTALLATION COMPLETED AT THE INDUSTRY BY INSTRUMENT SUPPLIER



DATA INTEGRATION DEMONSTRATED ON INSTRUMENT SUPPLIER'S TEMPORARY PORTAL BY INSTRUMENT SUPPLIER TO INDUSTRY



INDUSTRY REGISTERS WITH BASIC INFORMATION ABOUT THEIR INSTRUMENTATION AND PROCESSES AT CPCB INDUSTRY REGISTRATION PORTAL (www.assetlogiciq.com)



INDUSTRY PROVIDES CPCB THE DETAILS ON INSTRUMENTS (IN REQUISITE FORMAT) AND COPY OF CONSENT TO OPERATE THROUGH THE INSTRUMENT SUPPLIER FOR APPROVAL OF DATA SUBMISSION

(ON EVERY FIRST WORKING DAY OF THE WEEK)



CPCB CHECKS THE DETAILS AS PER FORMAT (SMS ALERT GENERATION, REGISTRATION PORTAL ETC.) AND ACCORDS APPROVAL WITH CORRECTIONS, IF ANY

(BEFORE LAST WORKING DAY OF THE WEEK)



INDUSTRY GETS INTEGRATION DONE WITH INSTRUMENT SUPPLIER'S PORTAL WITH CORRECTIONS AS SUGGESTED BY CPCB



INDUSTRY STARTS SUBMITTING OCEMS DATA TO INSTRUMENT SUPPLIER'S PORTAL



INDUSTRY SUBMITS INFORMATION TO NODAL OFFICERS OF CPCB FOR COMPLIANCE



INSTRUMENT SUPPLIER GENERATES SMS ALERTS & SENDS TO CPCB OFFICIALS, INDUSTRY REPRESENTATIVES



DATA ANALYSED BY CPCB FOR COMPLIANCE

LIMITS ARE SET FOR EACH STACK/EFFLUENT PARAMETER AS PER CONSENT



**Action by CPCB** 

**Action by Instrument Suppliers** 

**Action by Industry** 

#### MECHANISIM FOR DATA SUBMISSION

#### PART-II

DATA IS AVAILABLE AT DIFFERENT INSTRUMENT SUPPLIERS PORTALS.



INSTRUMENT SUPPLIER PUSHES DATA TO CPCB CENTRAL PORTAL THROUGH STANDARDISED API (APPLICATION PROGRAMMING INTERFACE)



SMS WILL BE GENERATED THROUGH CENTRAL PORTAL OF CPCB ONCE COMPLETE DATA INTEGRATION TAKES PLACE (AS OF NOW 1200 INDUSTRIES ARE INTEGRATED)

Action by instrument suppliers

Action by CPCB

Action by Industry

#### HOME PAGE FOR WEB CAMERA AND FLOW DATA

CPCB LOGO

#### Online Continuous Emission/Effluent Monitoring Site

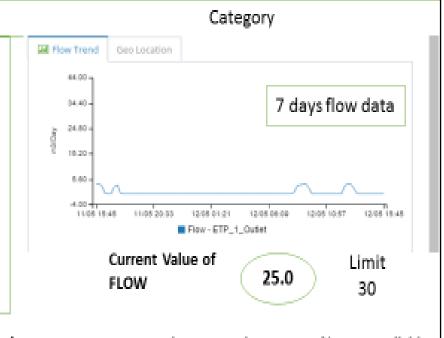
Technology Provider's Name with Logo

#### Camera status

Industry Name, Complete Address(including Contact no. & Email-ID)



CAMERA DETAILS





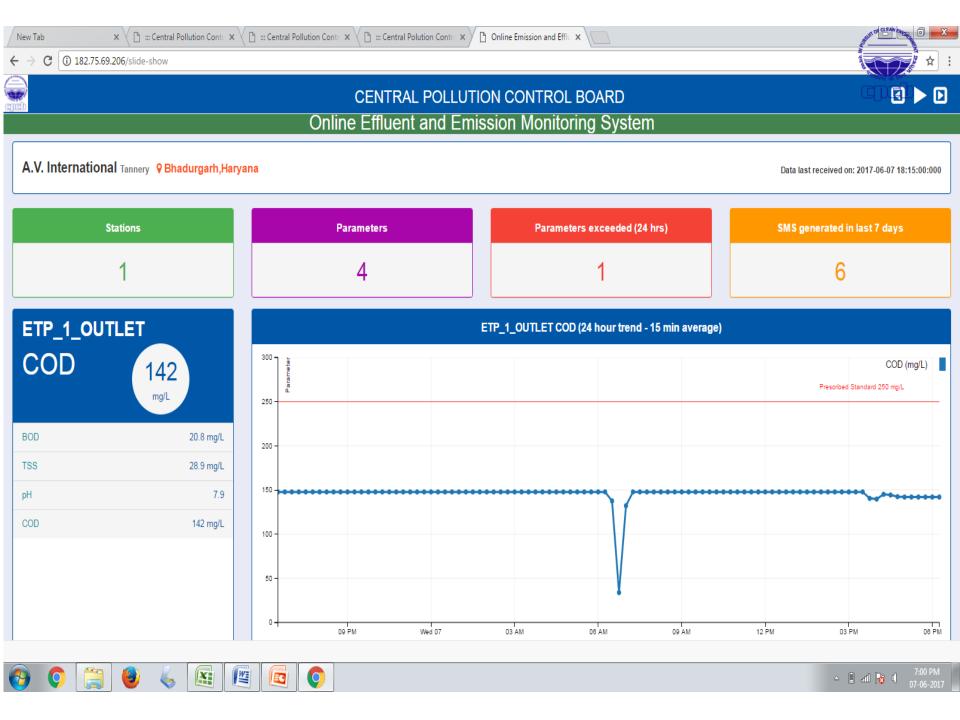


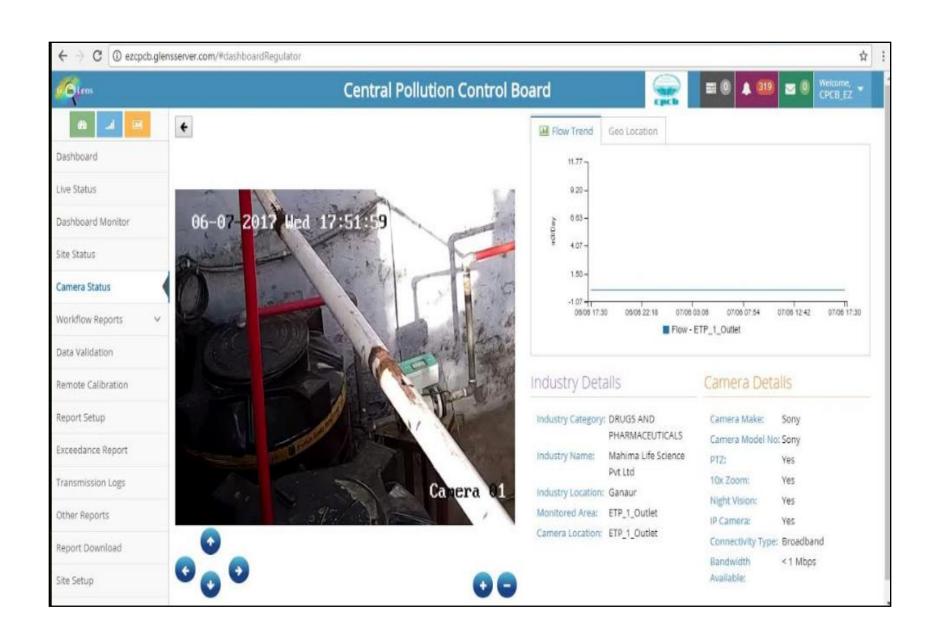
Data Connection Strength

| Color Code | Connectivity |
|------------|--------------|
| Green      | Leased Line  |
| Orange     | Broad Band   |
| Red        | Data Card    |

**NVR CONTROL** 







Thanks