

# Data Tampering Threats and Counter Measures



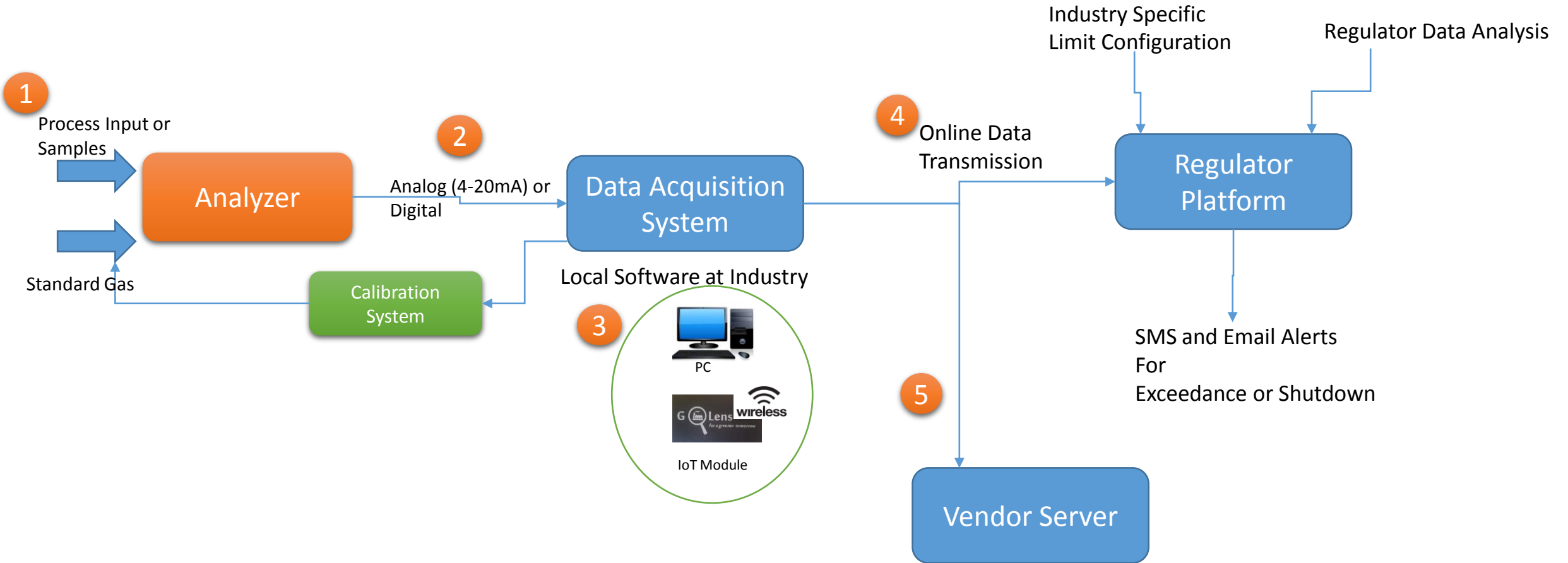
Sudheesh Narayanan



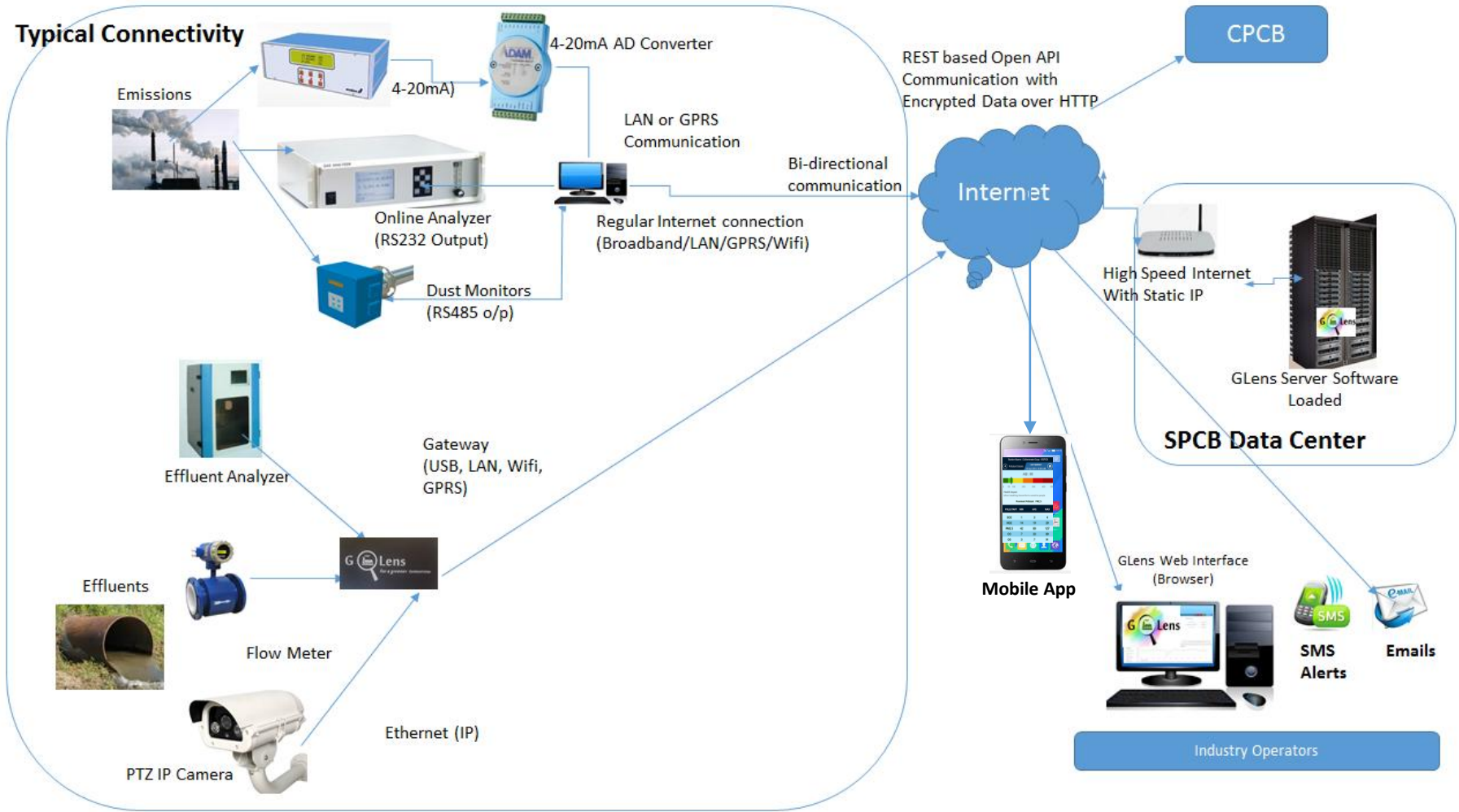
# Agenda

- General Connectivity Scheme for Data Acquisition for CEMS, EQMS and CAAQMS
- Data Interpretations and Identifying Data Integrity Issues!
- Understanding Data and Data Quality
- Key Focus Areas of Inspection of CEMS, EQMS and CAAQMS

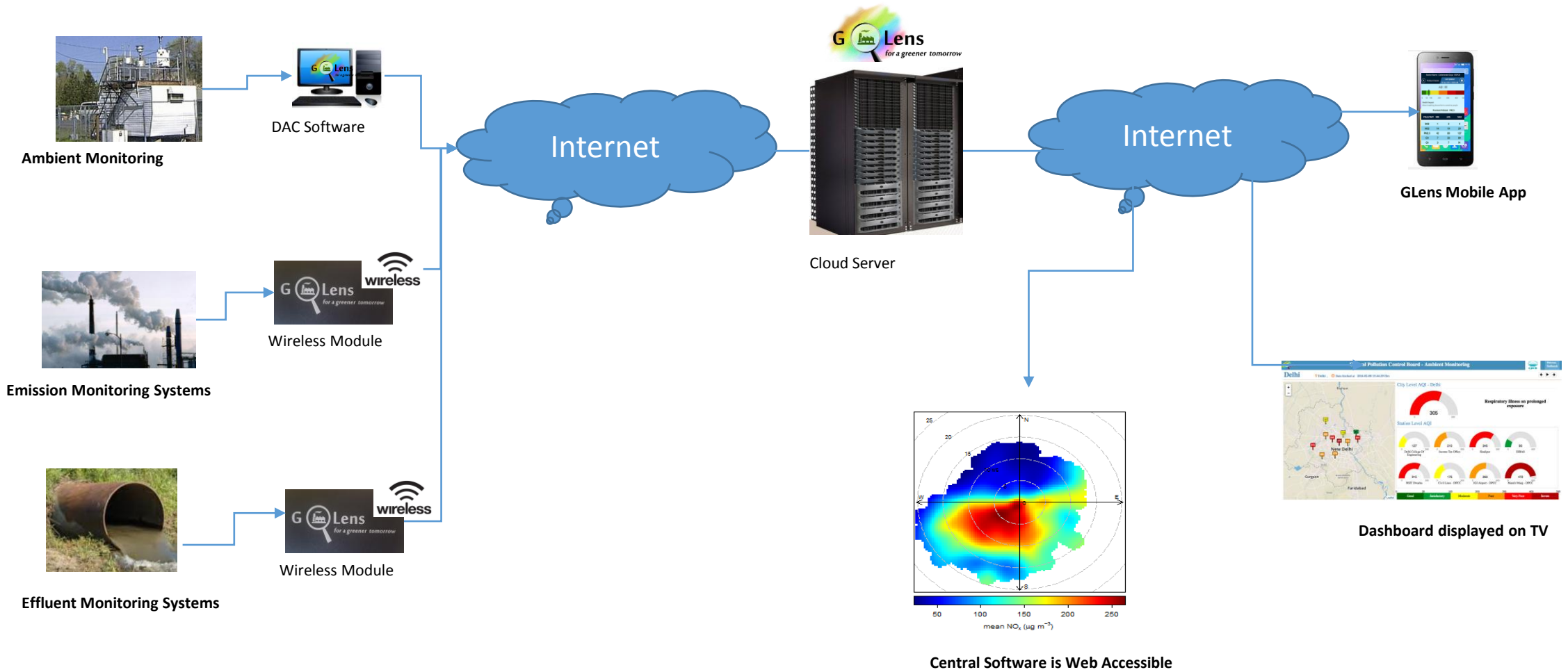
# General Schema for Data Transmission and Point to watch for



# Connectivity Models



# Overview of Direct Connectivity From Analyzer



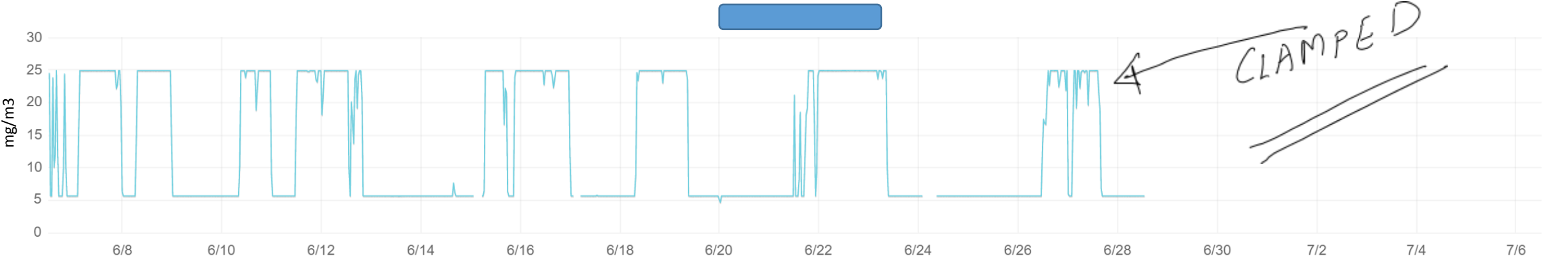
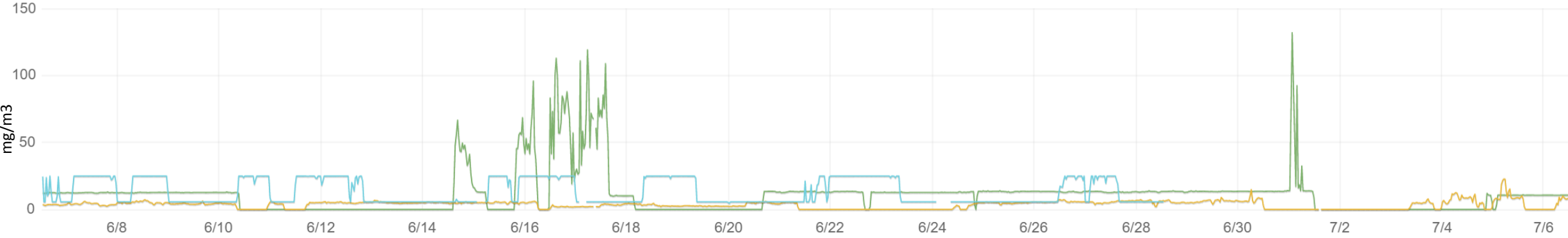


# How to Interpret the Online Data from CEMS, EQMS, AAQMS

- Availability of Data /Uptime Report
- Delayed Data
- Data Quality
- Data Gaps
- Exceedances
- Diurnal Analysis
- Matrix Report
- Startup and Shutdown Sequence
- Co-relation charts for Environmental Correlation
- Randomness
- Analyzer Drifts
- Range Shifts
- Calibration Issues
- Comparison across Sectors

- Setting Upper Clamp
- Changing Linearization Coefficient
- Changing Analyzer Range
- Data Simulation from Vendor Server
- File Based Data Transfer
- Non-Continuous Data

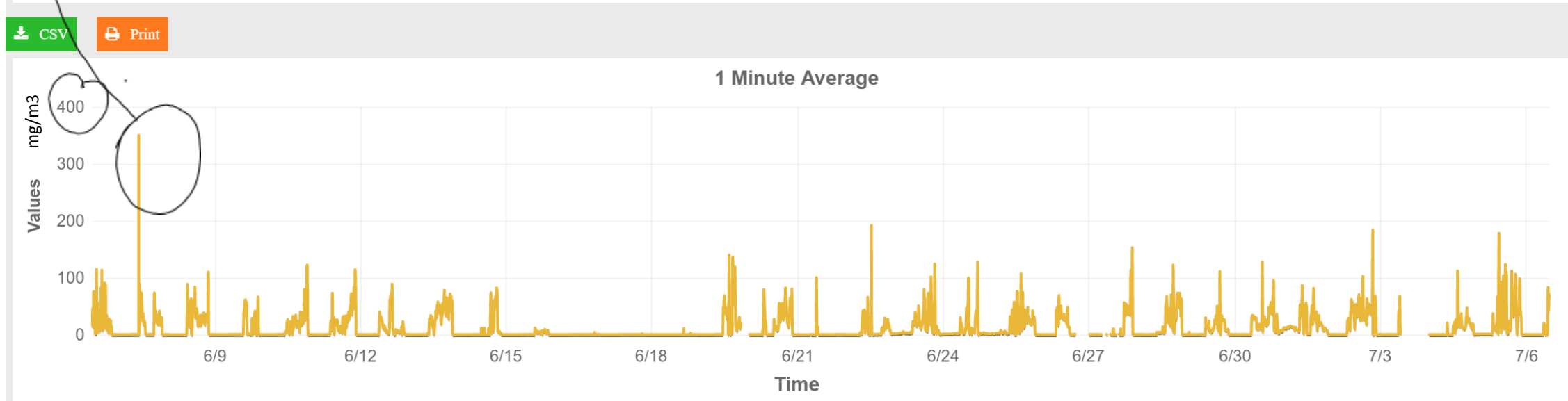
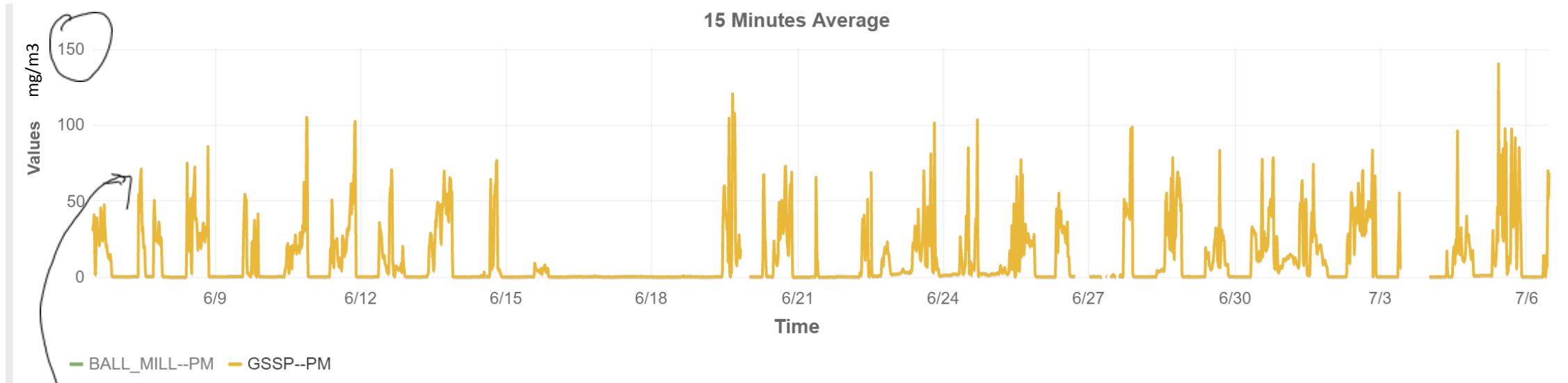
**1 Month Data**



**Selected 1 Parameter and You see the issue!!**

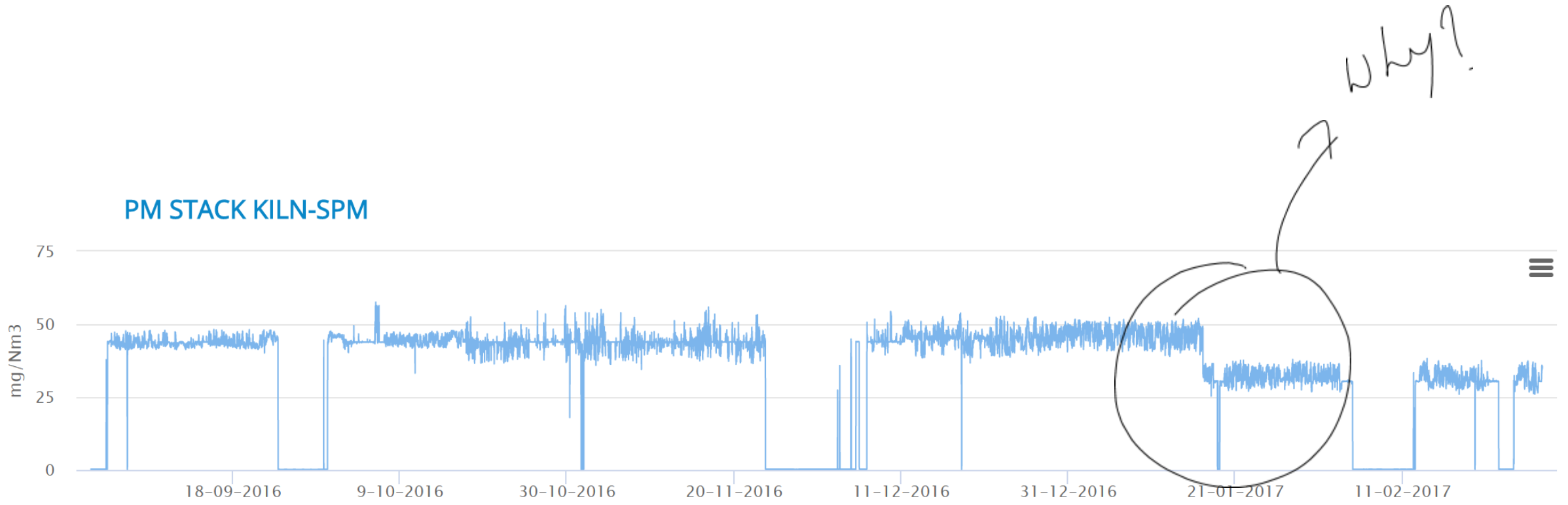


# Understanding 15 Minute Average vs 1 Minute Average



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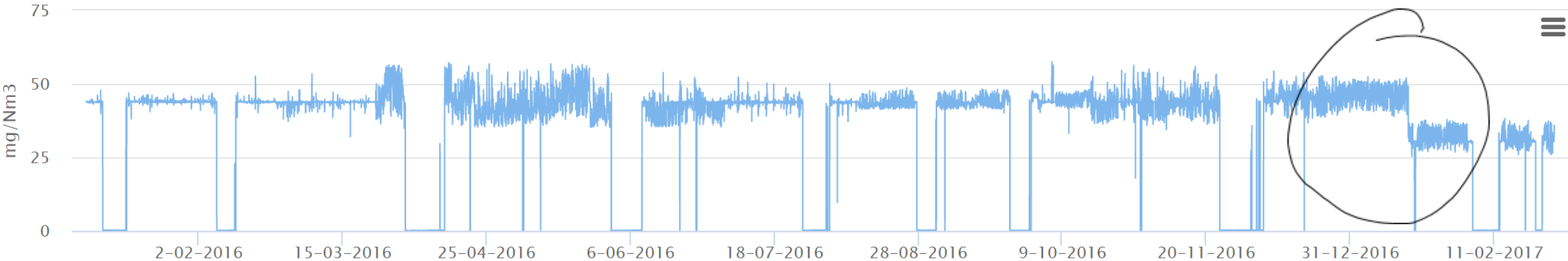
# Recalibration or Drift or Tampering?



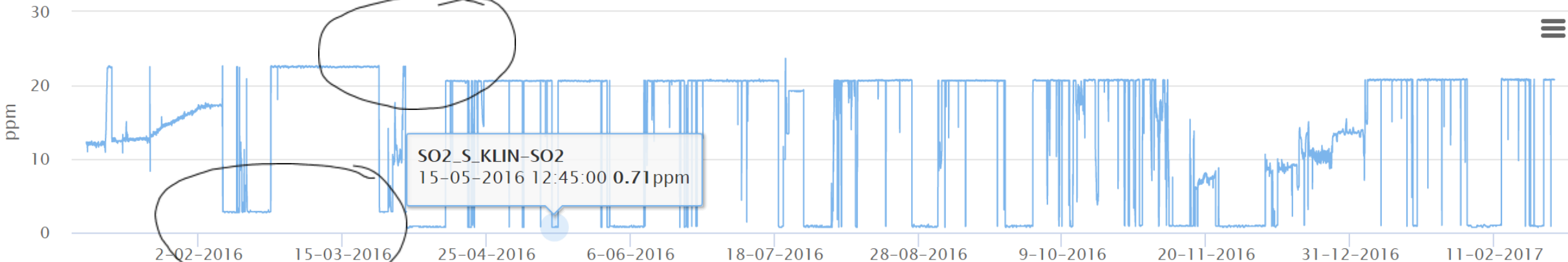


# How to identify Analyzer Drifts!! → Calibration Issue

## PM STACK KILN-SPM



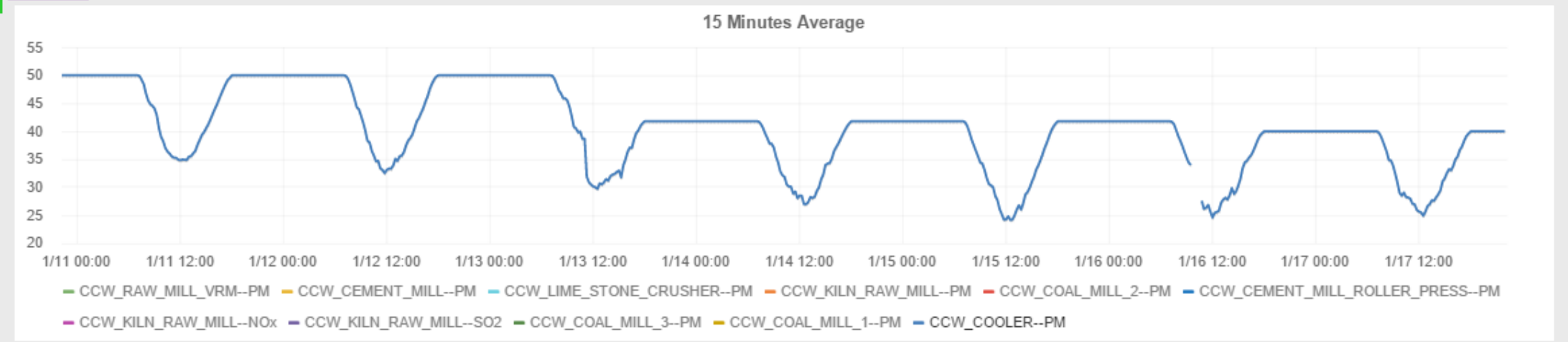
## SO2\_S\_KLIN-SO2



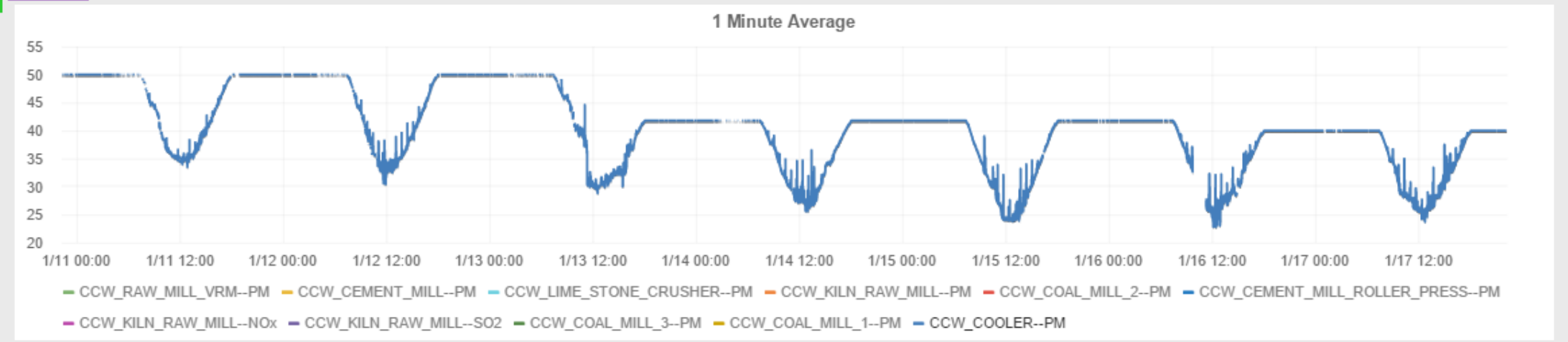
# DATA PEAK AT 50 mg/m3. AFTER ALERT DATA PEAK AT 40 mg/m3

Cement Works Dashboard Zoom Out 7 days ago to a few seconds ago refreshed every 1h

Show Table



Show Table





## DATA PEAK JUST BELOW 50 mg/m3.

Cement Works Dashboard

Zoom Out 7 days ago to a few seconds ago refreshed every 1h

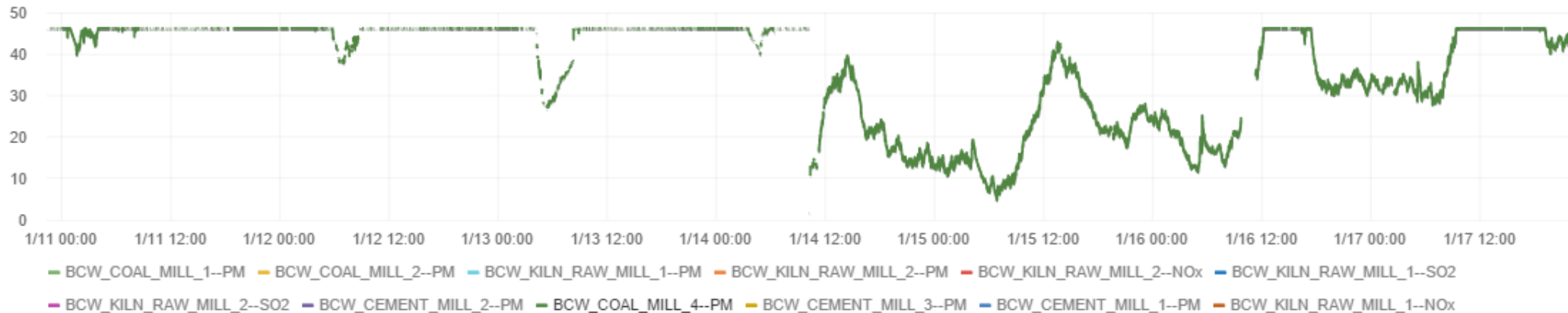
Show Table

15 Minutes Average



Show Table

1 Minute Average

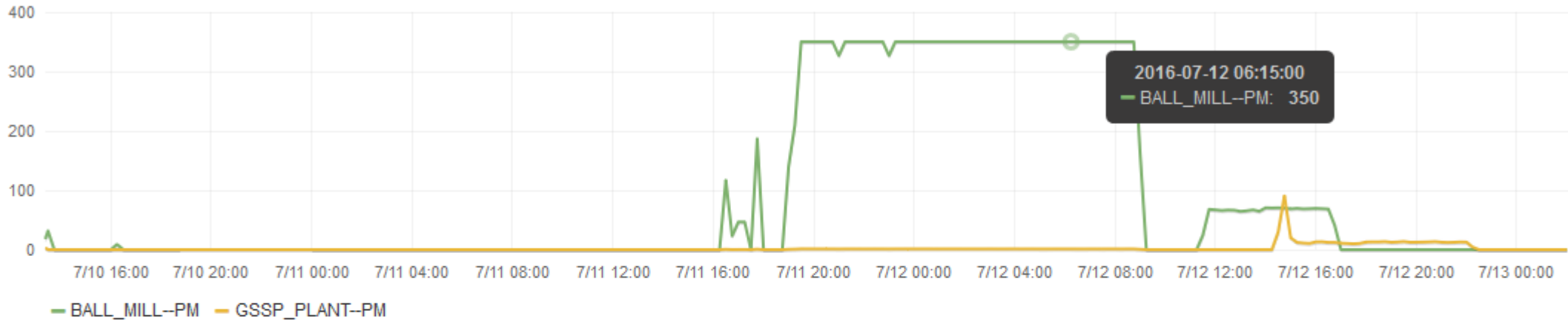


## DATA PEAK AT 350 mg/m3.

Phosphates Dashboard Zoom Out Jul 10, 2016 13:23:25 to Jul 13, 2016 02:04:24 ↕

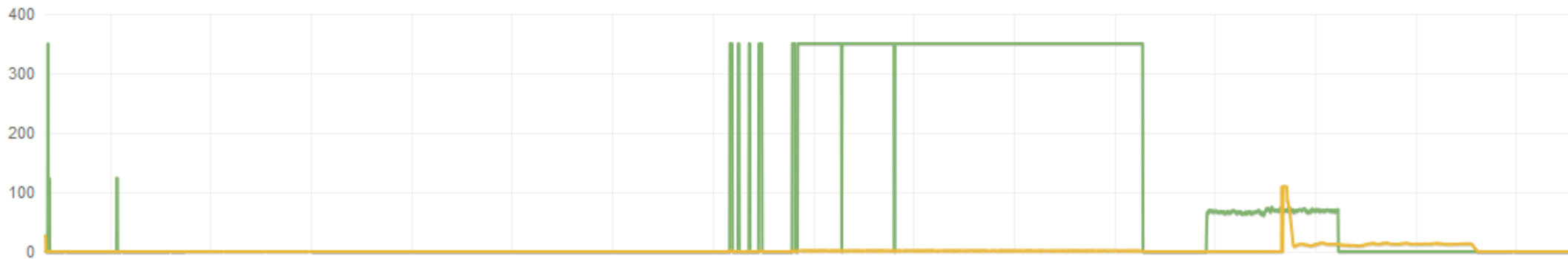
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15 Minutes Average



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1 Minute Average

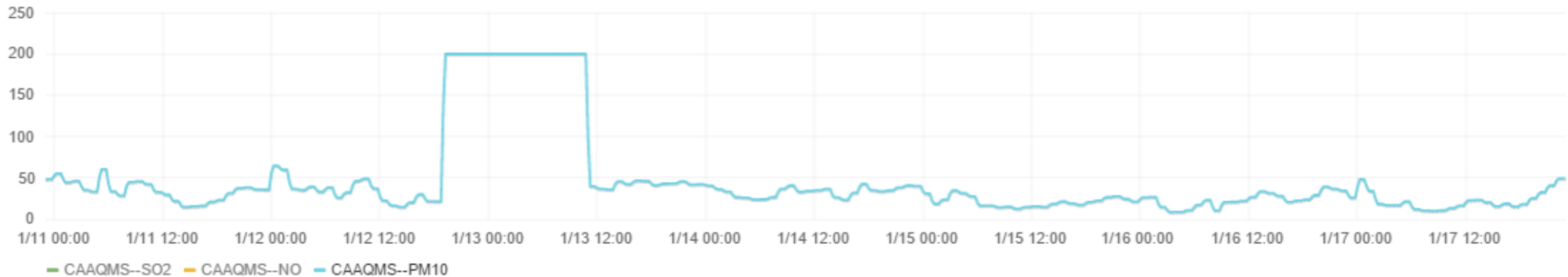




# RANDOM DATA SIMULATION WITH DATA PEAK AT 30 mg/m3

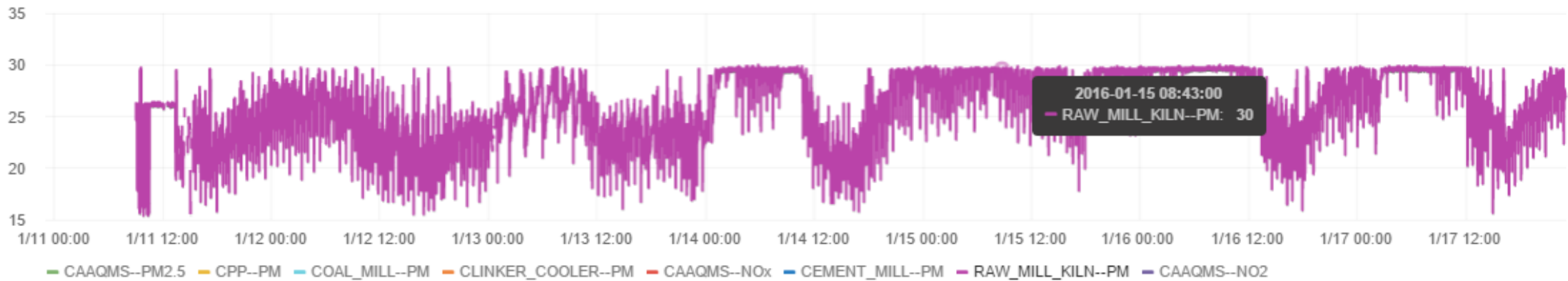
Show Table

15 Minutes Average

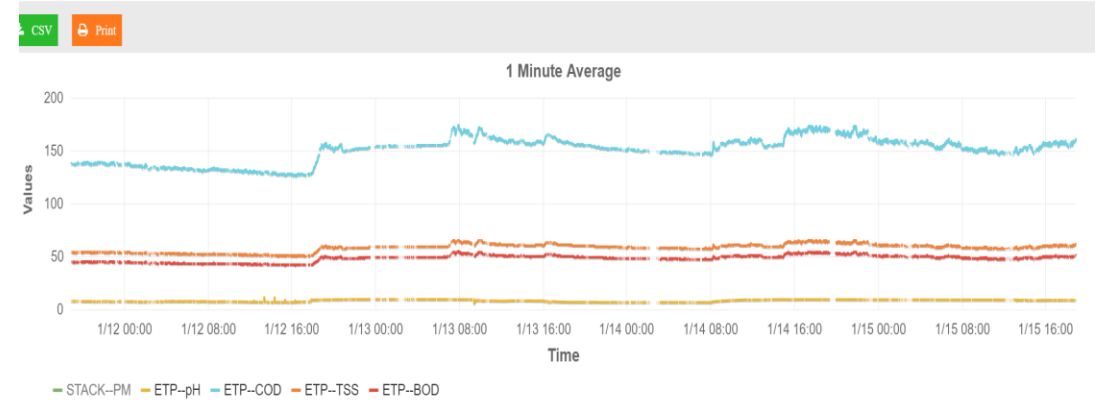
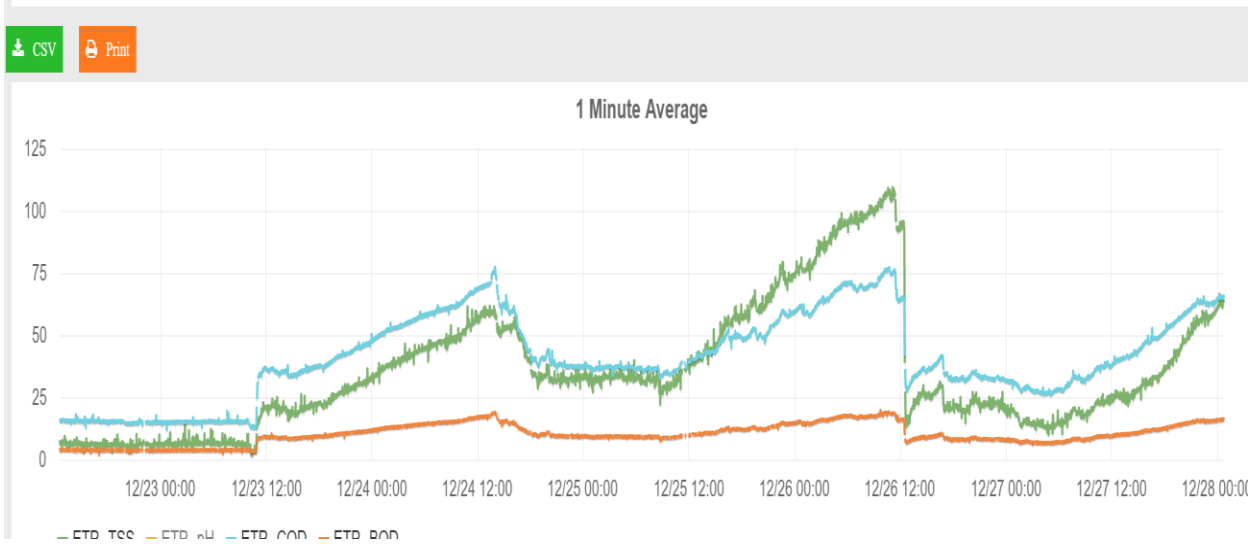
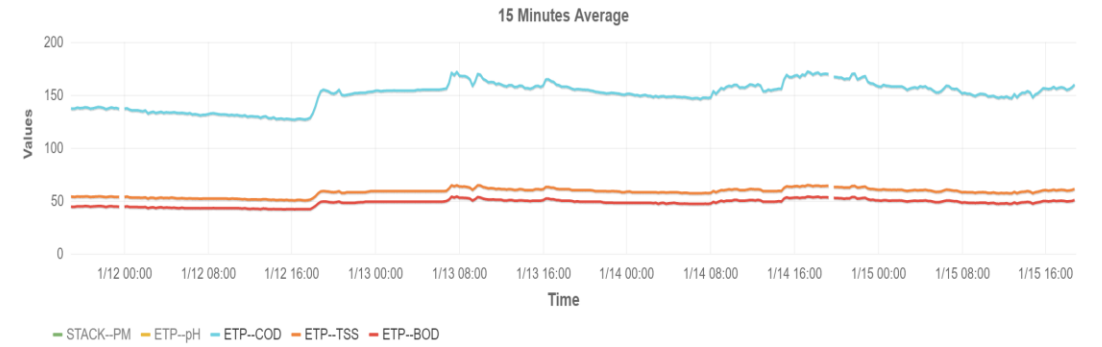
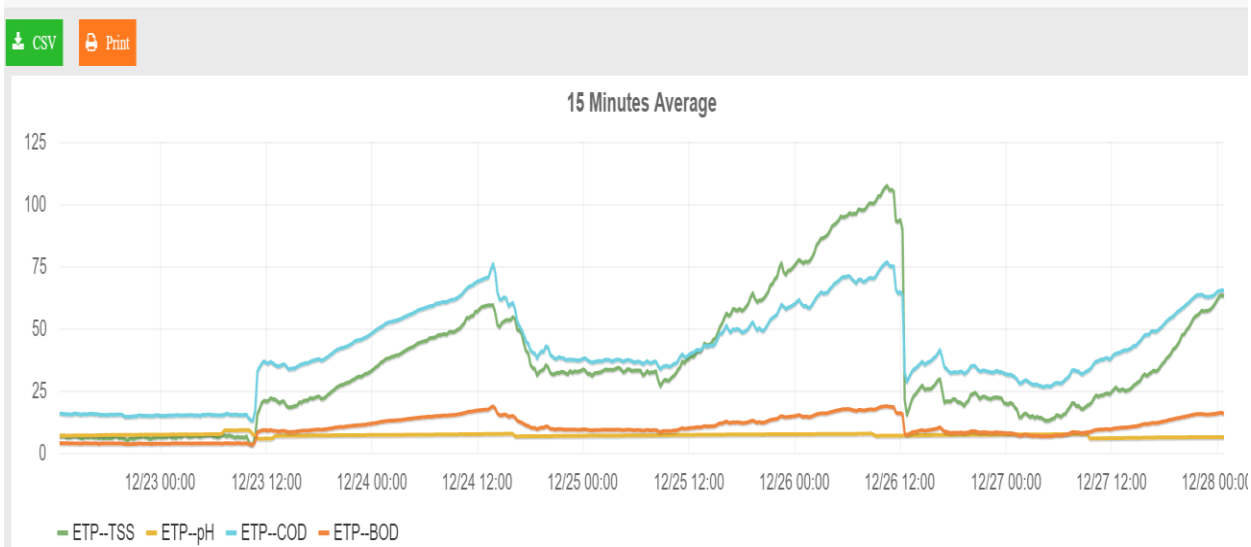


Show Table

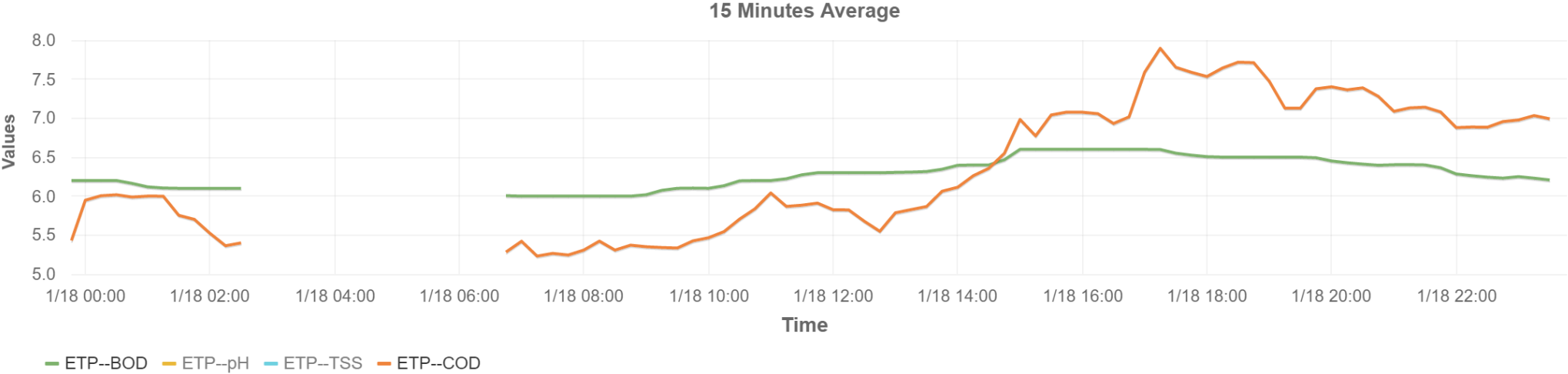
1 Minute Average



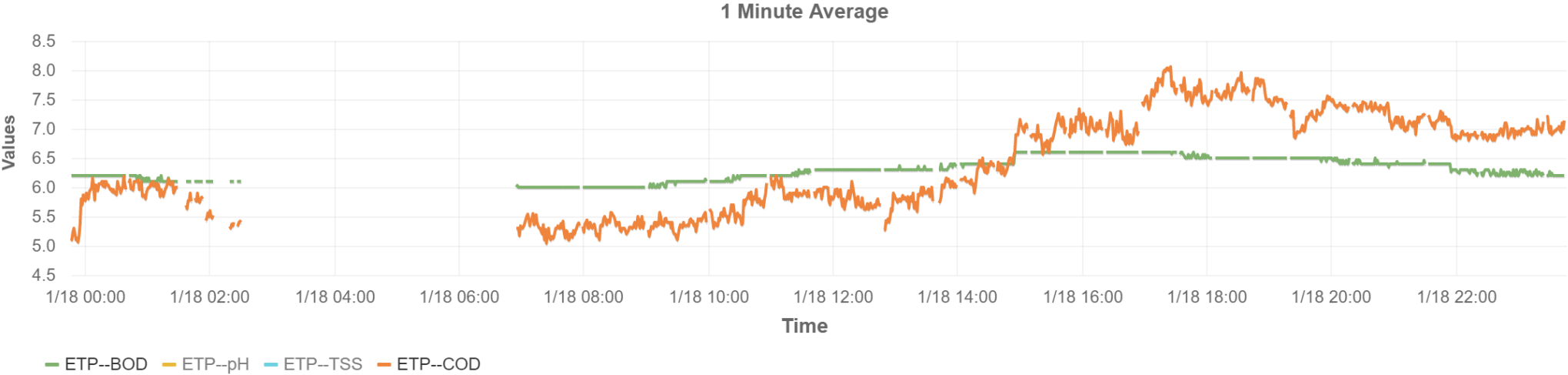
# Correlation between COD, BOD, TSS



# BOD Greater than COD? → Distillery..



CSV Print

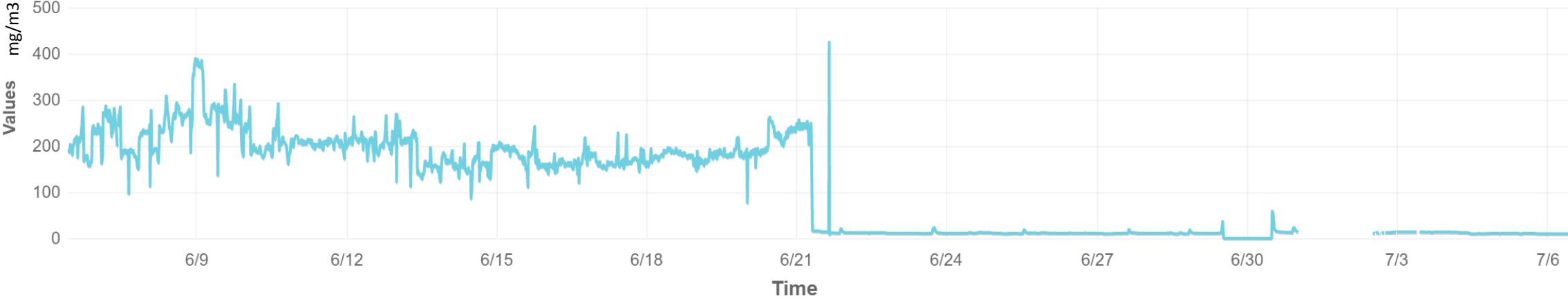




# Last 30 days for a Power Plant NOx

Till this point it was exceeding

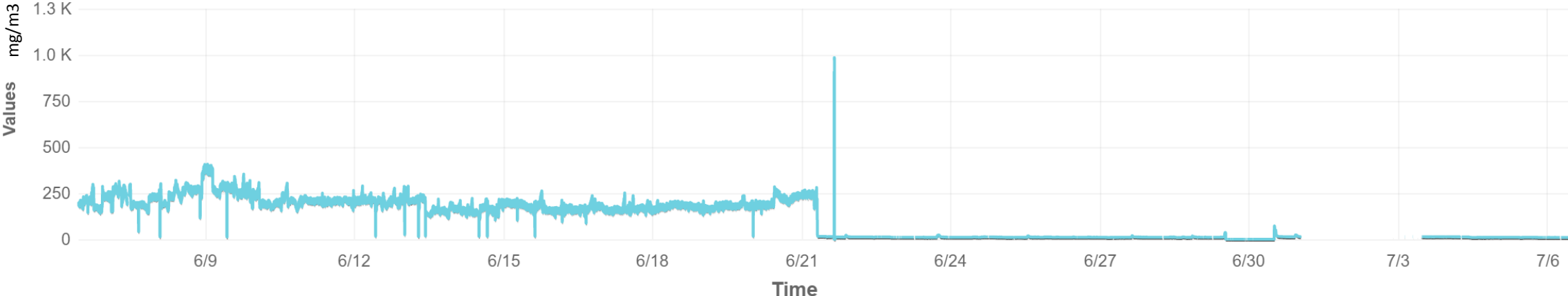
### 15 Minutes Average



- STACK\_2--SO2
- STACK\_2--PM
- STACK\_2--NOx
- STACK\_1--PM
- STACK\_1--SO2
- STACK\_1--NOx
- ETP--COD
- ETP--TSS
- ETP--pH
- ETP--TEMP
- ETP--BOD

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### 1 Minute Average



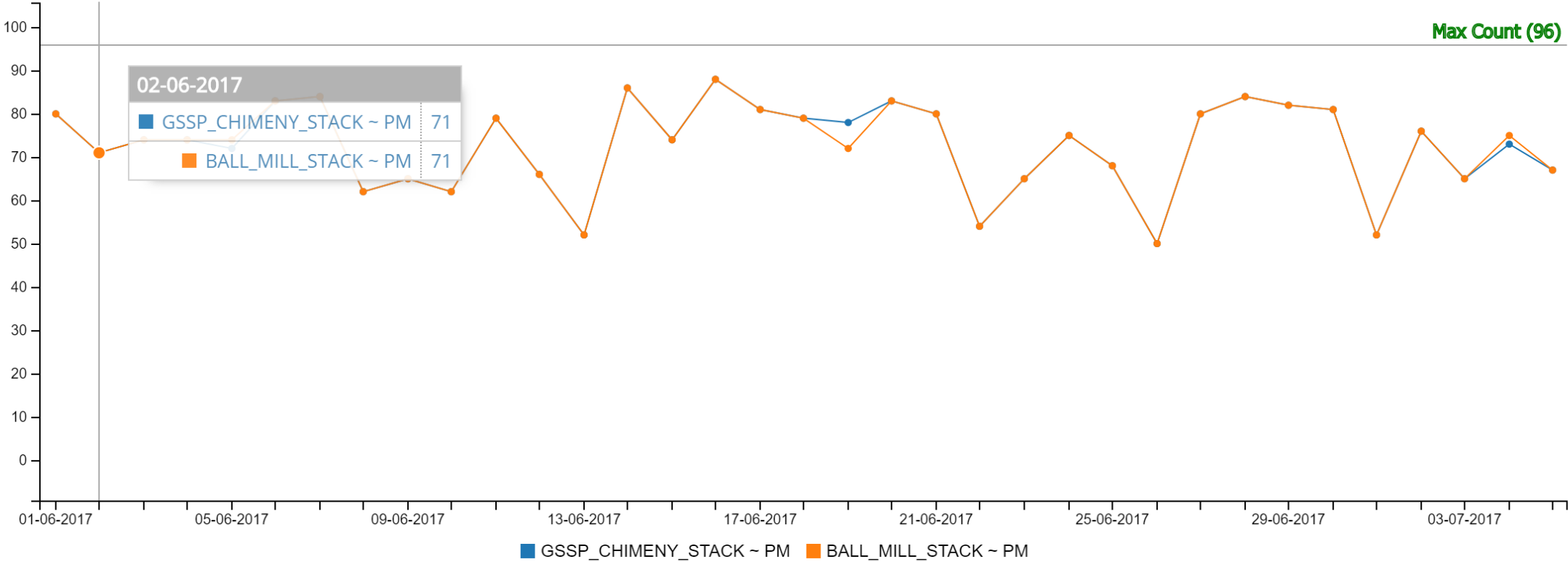
- STACK\_2--SO2
- STACK\_2--PM
- STACK\_2--NOx
- STACK\_1--PM
- STACK\_1--SO2
- STACK\_1--NOx
- ETP--COD
- ETP--TSS
- ETP--pH
- ETP--TEMP
- ETP--BOD

# Uptime

## Uptime Report

Select Station

[Print Chart](#)

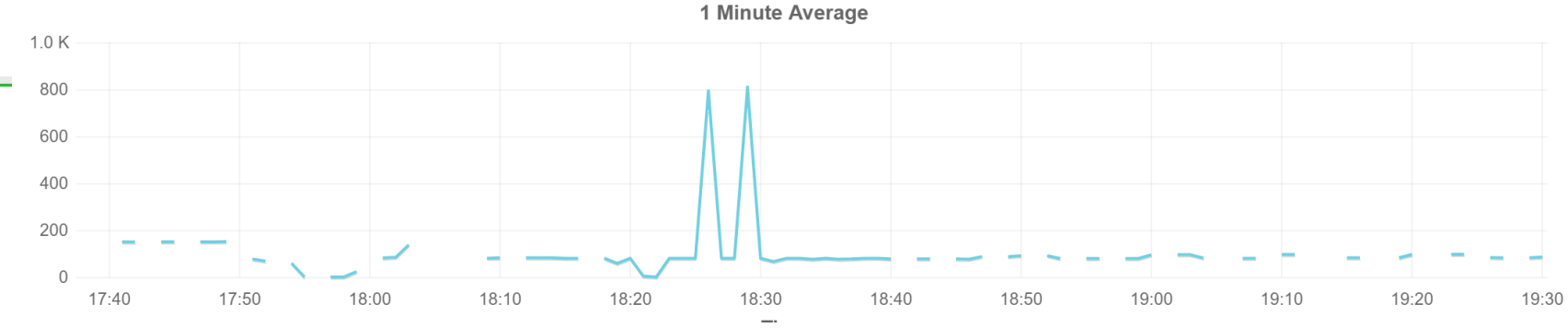
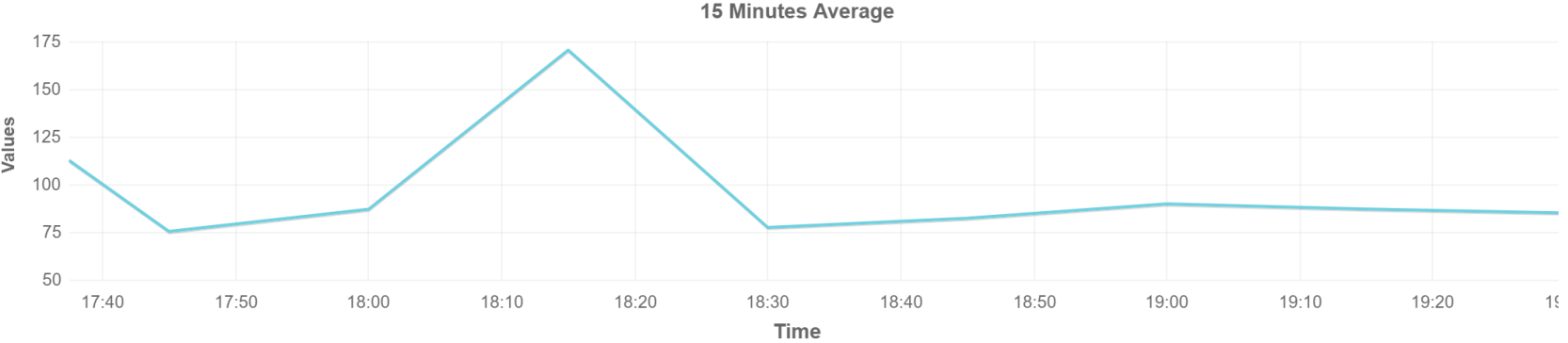
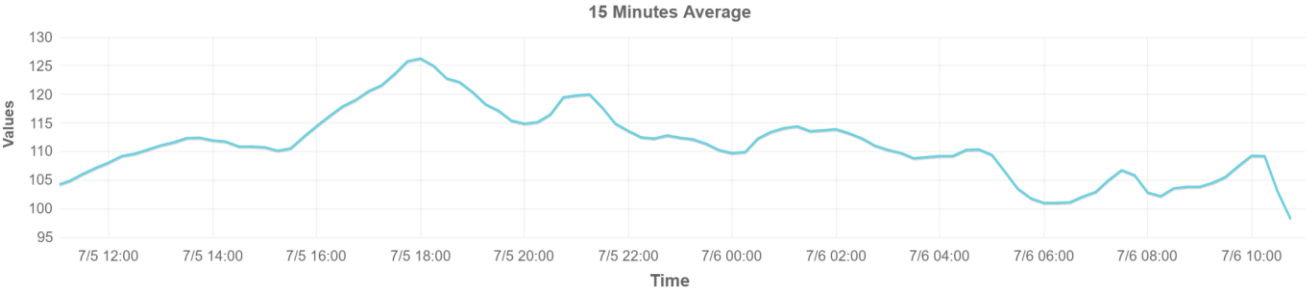






# Averaging Effect on Data

Watch for Discontinuous Data Stream!!

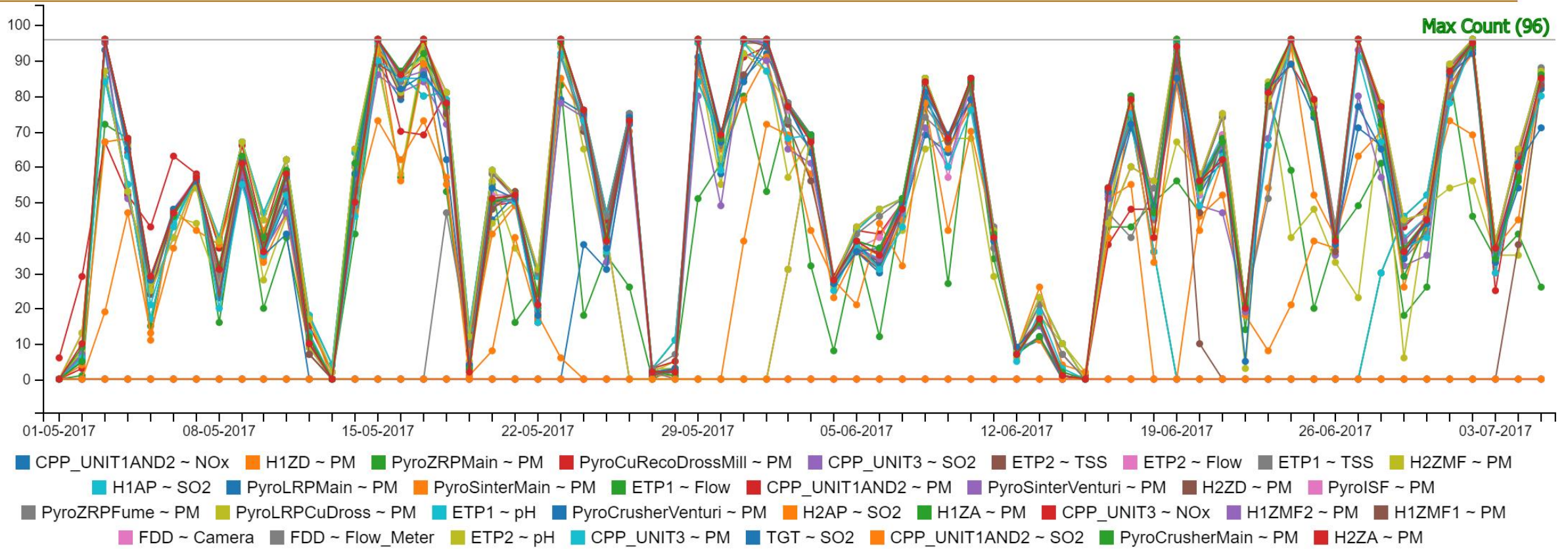


# Uptime Analysis for 3 Months!!

Uptime Report

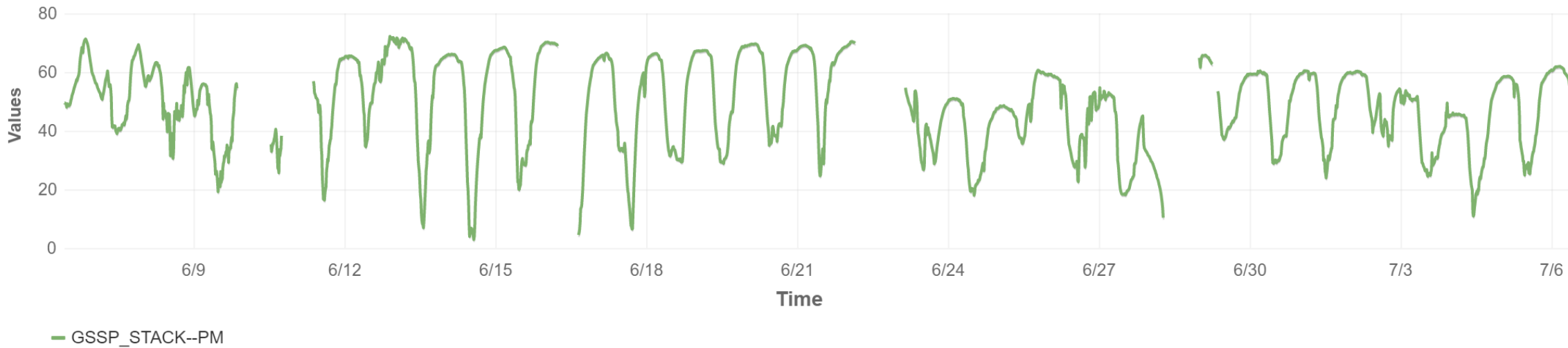
Select Station | All | ▾

 Print Chart

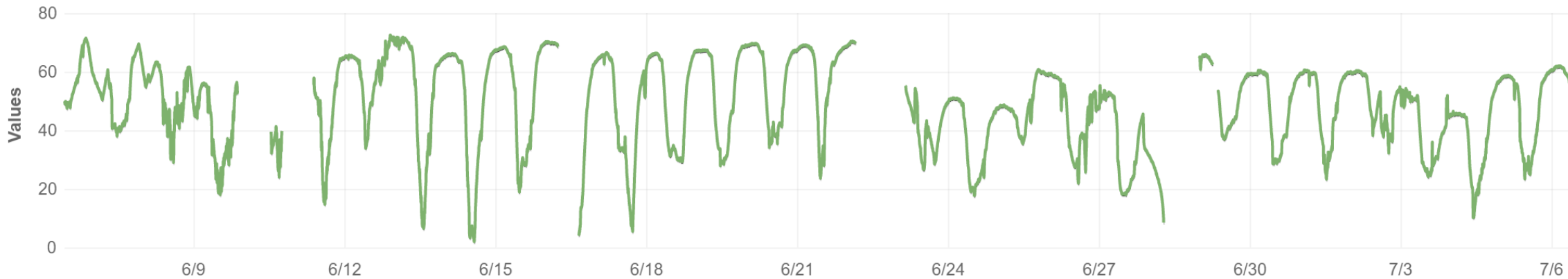


[CSV](#)[Print](#)

### 15 Minutes Average

[CSV](#)[Print](#)

### 1 Minute Average





# Key Focus Area for Regulators during Site Inspection

- Consent to Operate (CTO)
- Location of the Installation
- Technology Choices for different Process
- Range of the Analyzer
- Inspection of the Analyzer
- Connectivity Scheme
- Operation of the Analyser
- Data Transmission
- Comparison with Historical Trends
- Calibration Information
- Factors and Normalization
- Key items to watch
  - File Based Transfer
  - Delayed Data Transfer
  - Switching of Analyzers



Thank You